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NANOSECOND WAVEFORM ELECTRONICS SINCE 1975

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INSTRUCTIONS

MODEL AV-108A-1-B

0 to 50 AMP, 0 to 20 V, 7 us RISE TIME LASER DIODE DRIVER WITH IEEE 488.2 AND RS-232 CONTROL

SERIAL NUMBER: _____

WARRANTY

Avtech Electrosystems Ltd. warrants products of its manufacture to be free from defects in material and workmanship under conditions of normal use. If, within one year after delivery to the original owner, and after prepaid return by the original owner, this Avtech product is found to be defective, Avtech shall at its option repair or replace said defective item. This warranty does not apply to units which have been dissembled, modified or subjected to conditions exceeding the applicable specifications or ratings. This warranty is the extent of the obligation assumed by Avtech with respect to this product and no other warranty or guarantee is either expressed or implied.

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Manual Reference: /fileserver1/officefiles/instructword/av-108/AV-108A-1-B,edition1.sxw. Last modified February 29, 2024. Copyright @ 2024 Avtech Electrosystems Ltd, All Rights Reserved.

INTRODUCTION

The Model AV-108A-1-B pulse generator is designed for pulsing laser diode and other low impedance loads with rectangular pulses as high as 50 Amperes into load voltages up to 20V, with 7 us rise and fall times.

The current and voltage polarities depend on the model number:

"-P" units: 0 to +50 A amplitude, 0 to +20 V compliance

"-N" units: 0 to -50 A amplitude, 0 to -20 V compliance

"-PN" units: 0 to +50 A amplitude, 0 to +20 V compliance

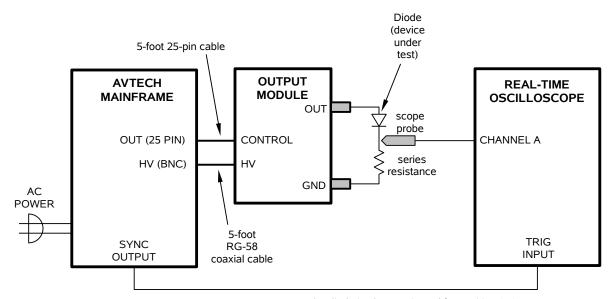
and

0 to -50 A amplitude, 0 to -20 V compliance

The pulse repetition frequency can vary from 1 to 1000 Hz, and pulse widths can vary from 10 us to 1 ms. The maximum duty cycle is 4%.

The Model AV-108A-1-B pulse generator is a current pulser. The current amplitude is largely independent of the load voltage. The load voltage must not exceed 20V.

The AV-108A-1-B system consists of an instrument mainframe and an output module (the AV-108A-1-B-PG). The output module connects to the mainframe using two cables: a 25-conductor cable, detachable at the mainframe end, carries the control signals, and a single-conductor shielded RG-58 cable, detachable at both ends, carries the "high voltage" power supply (+24V or -24V, approximately).



The diode is shown oriented for positive (-P) operation. It must be reverse for negative (-N) units.

The loads can be connected across the banana posts on the output module.

-PN units have two output modules, one for each polarity. Only one module is installed and active at a time.

The AV-108A-1-B can be controlled from the front panel, or via a computer connected to the IEEE 488.2-compliant GPIB port, or the RS-232 serial port.

SPECIFICATIONS

Model:	AV-108A-1-B	
GPIB, RS-232 control:	Standard on -B units.	
Amplitude: -P units: -N units: -PN units:	0 to +50A. 0 to -50A. 0 to ±50A.	
Pulse width:	10 to 1000 us	
Rise time, fall time:	≤ 7 us	
PRF:	1 Hz to 1000 Hz	
Duty cycle: (max)	4%	
Current regulation:	Load voltage change from 0 to 20 Volts: ≤ 5%	
Load voltage range: -P units: -N units: -PN units:	0 to +20 Volts. 0 to -20 Volts. 0 to +20 V for positive output, 0 to -20 V for negative output.	
Propagation delay, (Jitter):	≤ 1 us, (± 100 ps ± 0.03% of sync delay, Ext trig in to pulse out)	
Ext. trigger in:	Mode A: + 5 Volts, 50 ns or wider (TTL), Mode B: + 5 Volts, $PW_{IN} = PW_{OUT}$ (TTL)	
Sync delay: (sync to pulse out)	0 to ±1 second	
Sync output:	+ 3 Volt, 200 ns, will drive 50 Ohm loads	
Gate input:	Synchronous or asynchronous, active high or low, switchable. Suppresses triggering when active.	
Connectors:	Out: Banana Posts Trig, Sync, Gate, HV: BNC Mon: SMA	
Power requirements:	120 / 240 Volts (switchable), 50 - 60 Hz	
Dimensions:	Mainframe: 100 x 215 x 375 mm (3.9" x 8.5" x 14.8") Output module: 152 x 152 x 229 mm (6" x 9" x 12")	
Temperature range:	+5° to + 40°C	

INSTALLATION

VISUAL CHECK

After unpacking the instrument mainframe and the two output modules, examine to ensure that it has not been damaged in shipment. Visually inspect all connectors, knobs, liquid crystal displays (LCDs), and the handles. Confirm that a power cord, a GPIB cable, and two instrumentation manuals (this manual and the "Programming Manual for -B Instruments") are with the instrument. If the instrument has been damaged, file a claim immediately with the company that transported the instrument.

PLUGGING IN THE INSTRUMENT

Examine the rear of the instrument. There will be a male power receptacle, a fuse holder and the edge of the power selector card visible. Confirm that the power selector card is in the correct orientation.

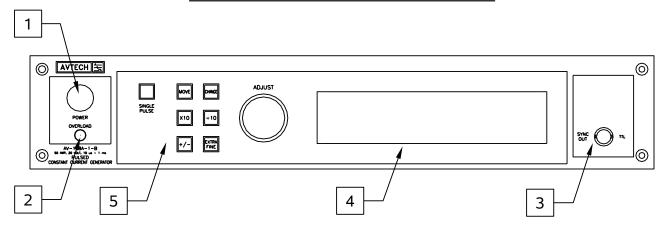
For AC line voltages of 110-120V, the power selector card should be installed so that the "120" marking is visible from the rear of the instrument, as shown below:

For AC line voltages of 220-240V, the power selector card should be installed so that the "240" marking is visible from the rear of the instrument, as shown below:

If it is not set for the proper voltage, remove the fuse and then grasp the card with a pair of pliers and remove it. Rotate horizontally through 180 degrees. Reinstall the card and the correct fuse.

In the 120V setting, a 1.0A slow blow fuse is required. In the 240V setting, a 0.5A slow blow fuse is required.

MAINFRAME FRONT PANEL CONTROLS



- 1) <u>POWER Switch</u>. This is the main power switch. When turning the instrument on, there may be a delay of several seconds before the instrument appears to respond.
- 2) OVERLOAD Indicator. When the instrument is powered, this indicator is normally green, indicating normal operation. If this indicator is yellow, an internal automatic overload protection circuit has been tripped. If the unit is overloaded (by operating at an exceedingly high duty cycle or by operating into a very low impedance), the protective circuit will disable the output of the instrument and turn the indicator light yellow. The light will stay yellow (i.e. output disabled) for about 5 seconds after which the instrument will attempt to re-enable the output (i.e. light green) for about 1 second. If the overload condition persists, the output will be disabled again (i.e. light yellow) for another 5 seconds. If the overload condition has been removed, the instrument will resume normal operation.

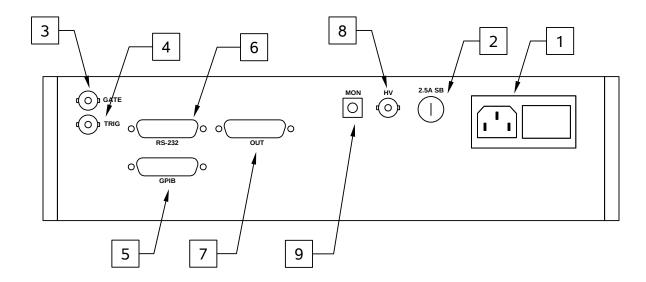
This overload indicator may flash yellow briefly at start-up. This is not a cause for concern.

- 3) <u>SYNC OUT</u>. This connector supplies a SYNC output that can be used to trigger other equipment, particularly oscilloscopes. This signal leads (or lags) the main output by a duration set by the "DELAY" controls and has an approximate amplitude of +3 Volts to $R_L > 50\Omega$ with a pulse width of approximately 200 ns.
- 4) <u>LIQUID CRYSTAL DISPLAY (LCD)</u>. This LCD is used in conjunction with the keypad to change the instrument settings. Normally, the main menu is displayed, which lists the key adjustable parameters and their current values. The "Programming Manual for -B Instruments" describes the menus and submenus in detail.

5) <u>KEYPAD</u>.

Control Name	Function
MOVE	This moves the arrow pointer on the display.
CHANGE	This is used to enter the submenu, or to select the operating
	mode, pointed to by the arrow pointer.
×10	If one of the adjustable numeric parameters is displayed, this
	increases the setting by a factor of ten.
÷10	If one of the adjustable numeric parameters is displayed, this
	decreases the setting by a factor of ten.
+/-	If one of the adjustable numeric parameters is displayed, and
	this parameter can be both positive or negative, this changes the
	sign of the parameter.
EXTRA FINE	This changes the step size of the ADJUST knob. In the extra-
	fine mode, the step size is twenty times finer than in the normal
	mode. This button switches between the two step sizes.
ADJUST	This large knob adjusts the value of any displayed numeric
	adjustable values, such as frequency, pulse width, etc. The
	adjust step size is set by the "EXTRA FINE" button.
	When the main menu is displayed, this knob can be used to
	move the arrow pointer.

MAINFRAME REAR PANEL CONTROLS



1. <u>AC POWER INPUT</u>. A three-pronged recessed male connector is provided on the back panel for AC power connection to the instrument. Also contained in this assembly is a slow-blow fuse and a removable card that can be removed and repositioned to switch between 120V AC in and 240V AC in.

For AC line voltages of 110-120V, the power selector card should be installed so that the "120" marking is visible from the rear of the instrument.

For AC line voltages of 220-240V, the power selector card should be installed so that the "240" marking is visible from the rear of the instrument.

If it is not set for the proper voltage, remove the fuse and then grasp the card with a pair of pliers and remove it. Rotate horizontally through 180 degrees. Reinstall the card and the correct fuse.

In the 120V setting, a 1.0A slow blow fuse is required. In the 240V setting, a 0.5A slow blow fuse is required. See the "Installation" section for more details.

- 2. <u>DC FUSE</u>. This 2.5A slow-blow fuse protects the internal DC power supply.
- 3. <u>GATE</u>. This TTL-level (0 and +5V) logic input can be used to gate the triggering of the instrument. This input can be either active high or active low, depending on the front panel settings or programming commands. (The instrument triggers normally when this input is unconnected). When set to active high mode, this input is pulled-down to ground by a 1 k Ω resistor. When set to active low mode, this input is pulled-up to +5V by a 1 k Ω resistor.
- 4. <u>TRIG</u>. This TTL-level (0 and +5V) logic input can be used to trigger the instrument, if the instrument is set to triggering externally. The instrument triggers on the rising

edge of this input. The input impedance of this input is 1 k Ω . (Depending on the length of cable attached to this input, and the source driving it, it may be desirable to add a coaxial 50 Ohm terminator to this input to provide a proper transmission line termination. The Pasternack (www.pasternack.com) PE6008-50 BNC feed-thru 50 Ohm terminator is suggested for this purpose.)

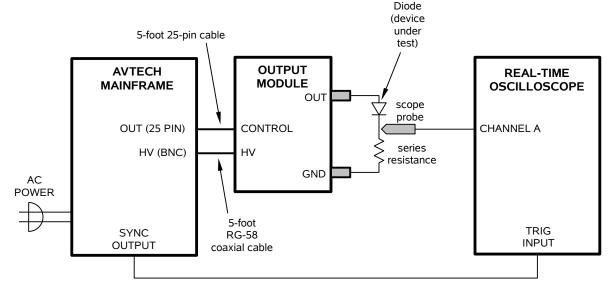
When triggering externally, the instrument can be set such that the output pulse width tracks the pulse width on this input, or the output pulse width can be set independently.

- 5. <u>GPIB Connector</u>. A standard GPIB cable can be attached to this connector to allow the instrument to be computer-controlled. See the "Programming Manual for -B Instruments" for more details on GPIB control.
- 6. <u>RS-232 Connector</u>. A standard serial cable with a 25-pin male connector can be attached to this connector to allow the instrument to be computer-controlled. See the "Programming Manual for -B Instruments" for more details on RS-232 control.
- 7. OUT. The 25-pin cable from the output module is connected to this connector. "-PN" units will have two OUT connectors, one for each module.
- 8. <u>HV BNC Connector</u>. The shielded RG-58 cable from the output module is connected to this connector. This carries the high-voltage power supply (either +24V or -24V, depending on the output polarity) to the output module.
- 9. <u>MON Connector</u>. This is the current monitor output. This output provides a voltage waveform that is proportional to the current waveform on the main output. The monitor relationship is: $V_{MON} = I_{OUT} \times 1V/10A$, for a load of > 1 k Ω . (The monitor output can also drive a 50 Ω load, but the output voltage will be reduced by a factor of two. This output is short-circuit protected.)

OUTPUT MODULE CONTROLS AND CONNECTORS

BASIC CONNECTIONS

A typical connection scheme is shown below:



The diode is shown oriented for positive (-P) operation. It must be reverse for negative (-N) units.

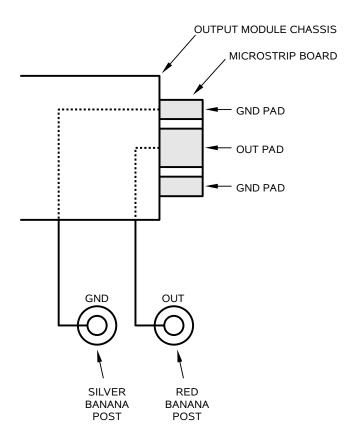
The figure above shows a resistance in series with the laser diode. Since the AV-108A-1-B is a current pulser, this resistance is optional - it is not required for current limiting.

The load should be connected between the OUT and GND terminals using very short leads (< 2 cm).

OUTPUT TERMINALS

The load may be attached to the output module using two methods, via the banana posts or by soldering to a section of microstrip circuit board.

A short length of microstrip transmission line protrudes from the output module chassis. The OUT terminal is the center conductor which is bounded on both sides by the ground plane (see below). The red "OUT" banana post is in parallel with the microstrip center conductor. The metal "GND" banana post is in parallel with the microstrip ground pads.



The load should be connected between the OUT and GND terminals using very short leads (≤ 2.0 cm).

When soldering to the microstrip terminals, take care to ensure that during soldering the OUT conductor is not shorted to the chassis. Also, use minimal heat when soldering.

DUAL POLARITY CONNECTIONS

"-PN" units are supplied with two output modules. Only one is installed and active at a time.

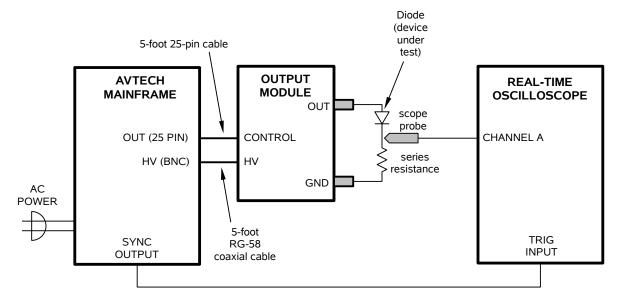
P1-P5 CONTROLS

The P1 and P4 ten-turn trim-pots (on the -PG module) may be used to limit the peak output current to less than 50 Amps. Rotating P1 counter-clockwise will cause the peak output current to be less than 50 Amps when the amplitude is set at maximum. The amplitude settings will still be active (basically linear) over the full range of 0 to 50 Amps. Rotating P4 counter-clockwise will cause the output to abruptly limit at less than 50 Amps. The amplitude control will be initially linear and then at the limiting point will become inactive. At the time of shipping, both P1 and P4 were set to provide linear, 50

Ampere operation. CAUTION: The P2, P3 and P5 controls are for factory adjustment only. The warranty may become invalid if these 3 controls are adjusted.

GENERAL INFORMATION

BASIC TEST ARRANGEMENT



The diode is shown oriented for positive (-P) operation. It must be reverse for negative (-N) units.

The equipment should be connected in the general fashion shown above.

The test load may be connect using the banana post terminals, or by soldering to the microstrip circuit board. (See the "OUTPUT TERMINALS" section.)

The load should be connected between the OUT and GND terminals using very short leads (≤ 2.0 cm). Any wiring should be as thick as possible (i.e., heavy gauge), to minimize inductance. (See the "LENZ'S LAW AND INDUCTIVE VOLTAGE SPIKES" section for information about inductive effects). Alternatively, an Avtech LZ-series low impedance transmission line may be used to extend this distance. See http://www.avtechpulse.com/transmission/av-lz1/ for details.

Output modules should always be connected to the mainframe **BEFORE power is applied**.

Proper choice of test resistance is important. It is essential that the resistive test load be low-inductance. (Wirewound resistors are not acceptable.) The power dissipated in the resistor is given by

$$P = I^2 \times R \times PW / T$$

where "I" is the current, "R" is the resistance, "PW" is the pulse width, and "T" is the pulse period (1/frequency).

The power rating of the resistance should exceed this average power rating by a large margin. Beware that some low-value resistors exhibit a significant temperature-dependence, even when the average power dissipated is below the resistor's power rating. This is particularly true if the peak power exceeds the resistor's power rating.

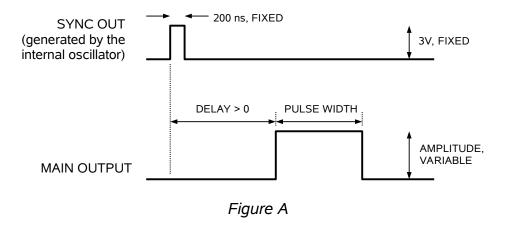
Factory tests are conducted with a 0.39 Ω load capable of dissipating at least 40 W.

See the appendix for a list of suitable resistors.

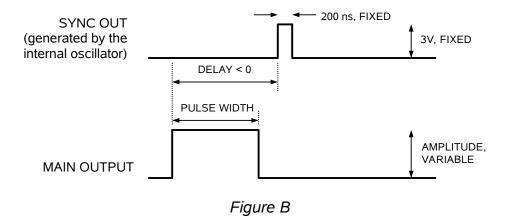
BASIC PULSE CONTROL

This instrument can be triggered by its own internal clock or by an external TTL trigger signal. In either case, two output channels respond to the trigger: OUT and SYNC. The OUT channel is the signal that is applied to the load. Its amplitude and pulse width are variable. The SYNC pulse is a fixed-width TTL-level reference pulse used to trigger oscilloscopes or other measurement systems. When the delay is set to a positive value the SYNC pulse precedes the OUT pulse. When the delay is set to a negative value the SYNC pulse follows the OUT pulse.

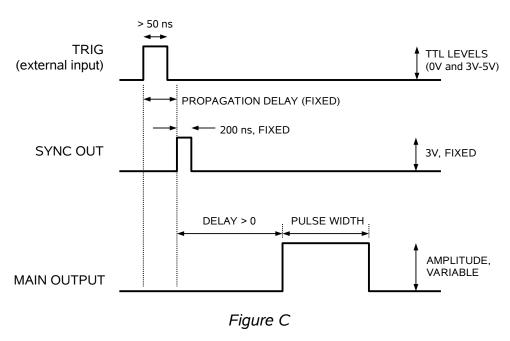
These pulses are illustrated below, assuming internal triggering and a positive delay:



If the delay is negative, the order of the SYNC and OUT pulses is reversed:

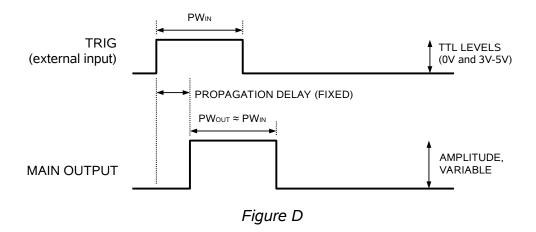


The next figure illustrates the relationship between the signal when an external TTL-level trigger is used:



As before, if the delay is negative, the order of the SYNC and OUT pulses is reversed.

The last figure illustrates the relationship between the signal when an external TTL-level trigger is used in the $PW_{IN}=PW_{OUT}$ mode. In this case, the output pulse width equals the external trigger's pulse width (approximately), and the delay circuit is bypassed:



The delay, pulse width, and frequency (when in the internal mode), of the OUT pulse can be varied with front panel controls or via the GPIB or RS-232 computer interfaces.

TRIGGER MODES

This instrument has four trigger modes:

- Internal Trigger: the instrument controls the trigger frequency, and generates the clock internally.
- External Trigger: the instrument is triggered by an external TTL-level clock on the back-panel TRIG connector.
- Manual Trigger: the instrument is triggered by the front-panel "SINGLE PULSE" pushbutton.
- Hold Trigger: the instrument is set to not trigger at all.

These modes can be selected using the front panel trigger menu, or by using the appropriate programming commands. (See the "Programming Manual for -B Instruments" for more details.)

PULSE WIDTH MODES

This instrument has two pulse width modes:

- Normal: the instrument controls the output pulse width.
- PW_{IN}=PW_{OUT}: the output pulse width equals the pulse width of the trigger signal on the "TRIG" connector. The instrument must be in the external trigger mode.

These modes can be selected using the front panel pulse width menu, or by using the appropriate programming commands. (See the "Programming Manual for -B Instruments" for more details.)

GATING MODES

Triggering can be suppressed by a TTL-level signal on the rear-panel GATE connector. The instrument can be set to stop triggering when this input high or low, using the front-panel gate menu or the appropriate programming commands. This input can also be set to act synchronously or asynchronously. When set to asynchronous mode, the GATE will disable the output immediately. Output pulses may be truncated. When set to synchronous mode, the output will complete the full pulse width if the output is high, and then stop triggering. No pulses are truncated in this mode.

CURRENT MEASUREMENT

Measuring current is more difficult than measuring voltage. There are several basic approaches to measuring pulsed current:

1. If the load is purely resistive, the current may be determined by observing the load voltage with an oscilloscope, and using Ohm's Law:

$$I_{LOAD} = V_{LOAD} \div R_{LOAD}$$

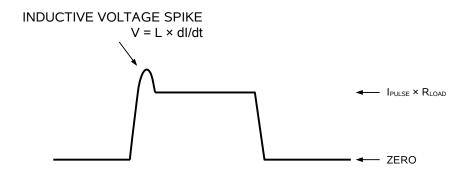
- 2. If the load is not purely resistive (for instance, a diode load), use a low-resistance, low-inductance, current-sensing resistor connected in series with the load. To minimize inductance, it is usually wise to connect several resistors in parallel. Beware that wirewound resistors usually have far too much inductance to be useful as current-sensing resistors. The current through the load can be determined by measuring the voltage across the sensing resistor, using an oscilloscope.
- 3. Use the internal current monitor. This feature provides an SMA output connector, whose voltage waveform is proportional to the current waveform on the main output. The current monitor output also measures the amplitude of the most recent pulse, in amperes, and displays it on the front panel LCD. The value can also be read via the computer interface.
- 4. Use a high-performance current transformer, such as the Pearson 101 or 410 (see the Pearson web site at www.pearsonelectronics.com). The voltage output of the current transformer (when terminated into a 50 Ohm load) is proportional to the load current. This approach tends to give the most accurate and undistorted measurements.

LOAD PROTECTION

This instrument is designed to pulse resistive and diode loads and will exhibit a large output spike when used to drive a load with significant inductance (as predicted by LENZ'S LAW). For this reason the load should be connected to the output using low inductance leads (as short as possible and as heavy a gauge as possible).

The voltage developed across an inductance L (in Henries), when the current is changing at a rate given by dI_{LOAD}/dt (in Amps/sec), is $V_{SPIKE} = L \times dI_{LOAD}/dt$.

Some load inductance is unavoidable. As a result, the output voltage waveform (measured across a resistance) will have some distortion on the leading edge, as shown:



Attaching a current transformer (for measuring current waveforms) can add significant inductance, because of the necessary wire length (1 to 3 inches, typically) that must be fed through the transformer. This inductance may degrade the output current rise time.

ATTACHING AND DETACHING LOADS

To avoid damaging the loads connected to main outputs, the loads should only be connected to or removed from the instrument when the instrument is off. Do not connect loads when the instrument is on and the output amplitude is not zero. This can cause sparking.

CHANGING PARAMETERS WHEN A LOAD IS ATTACHED

If your load is easily damaged, the amplitude should be reduced to zero before changing the trigger source, frequency, pulse width, or other pulse parameters. This protects the loads from possible short transient effects.

START-UP CHECK-LIST FOR LOCAL CONTROL

- 1) The instruction manual has been studied thoroughly.
- 2) The "Local Control" section of the "Programming Manual for -B Instruments" has been studied thoroughly.
- 3) The output module is connected to the mainframe as shown in the "Basic Test Arrangement" section. (The output module should always be connected to the mainframe BEFORE power is applied.)
- 4) The load is connected to the output banana posts. (The output post is red, and the ground post is metallic. The load may also be attached to the microstrip output, as described on page 14.). For initial testing, it is recommended that a resistive load be used. Factory tests are conducted using a 0.39 Ohm, 40 Watt resistive load.
- 5) Turn on the prime power to the mainframe. The main menu will appear.
- 6) The arrow pointer should be pointing at the frequency menu item. If it is not, press the MOVE button until it is.
- 7) Press the CHANGE button. The frequency submenu will appear. Rotate the ADJUST knob until the frequency is set at the desired setting. The arrow pointer should be pointing at the "Internal" choice. If it is not, press MOVE until it is.
- 8) Press CHANGE to return to the main menu.
- 9) Press the MOVE button to move the arrow pointer to the pulse width menu item. Press CHANGE to bring up the pulse width submenu, and rotate the ADJUST knob until the pulse width is set at the desired setting. The arrow pointer should be pointing at the "Normal" choice. If it is not, press MOVE until it is. Press CHANGE to return to the main menu.
- 10) Connect a scope probe across the resistive test load. In addition, a current probe may be used to monitor the load current.
- 11) Press the MOVE button to move the arrow pointer is pointing at the output item. Press CHANGE to bring up the output submenu. The arrow pointer should be initially be pointing at the "Output Off" choice. Press MOVE so that the arrow pointer is pointing at the "Output On" choice. (The mainframe is now supplying a trigger to the output module.) Press CHANGE to return to the main menu.
- 12) Press the MOVE button to move the arrow pointer to the amplitude menu item. Press CHANGE to bring up the amplitude submenu, and rotate the ADJUST knob until the amplitude is set at the desired setting. A rectangular pulse should appear on the scope and the amplitude should increase as the ADJUST knob is rotated.

- 13) Observe the pulse width and pulse period on the scope and confirm that the duty cycle does not exceed 4% and that the peak current does not exceed 50 Amps.
- 14) Adjust pulse width, pulse period (i.e. PRF) and amplitude to obtain the desired settings.
- 15) If additional assistance is required:

Tel: (613) 226-5772, Fax: (613) 226-2802

Email: info@avtechpulse.com

CALIBRATION ADJUSTMENTS

ADJUSTING AMPLITUDE ACCURACY

If it is found that the output amplitude settings (as set by the front-panel controls or programming commands) do not agree exactly with measured values of amplitude (i.e., by examining the output on an oscilloscope) in one of these ranges, the amplitude calibration can be updated using software commands.

The following procedure is suggested:

- 1) Connect a precision, high-power resistive load to the output. (As an example, suppose 0.1Ω is used.)
- 2) Connect the pulse generator to a computer using the GPIB or RS232 ports.
- 3) Turn on the pulse generator, and set the time controls (frequency, delay, pulse width) to typical values.
- 4) Turn on the outputs.
- 5) Set the output amplitude to 80% of the maximum (i.e. 80A).
- 6) Observe the voltage across the load. (Using the 1Ω example, suppose that 8.1V is observed.) From this, calculate the measured current (81A in this example).
- 7) Send the measured value to the instrument using the following command:

diag:ampl:cal 81A

The internal software compares the supplied measured value to the programmed value, and adjusts the internal calibration data to null out any differences.

8) Observe the voltage across the load again. The amplitude setting should now agree with the measured value.

OTHER CALIBRATION PROCEDURES

Please visit http://www.avtechpulse.com/appnote/ for the latest recommended procedures for calibrating amplitude and timing parameters.

PROGRAMMING YOUR PULSE GENERATOR

KEY PROGRAMMING COMMANDS

The "Programming Manual for -B Instruments" describes in detail how to connect the pulse generator to your computer, and the programming commands themselves. A large number of commands are available; however, normally you will only need a few of these. Here is a basic sample sequence of commands that might be sent to the instrument after power-up:

*rst (resets the instrument)
trigger:source internal (selects internal triggering)
frequency 10 Hz (sets the frequency to 10 Hz)
pulse:width 100 us (sets the pulse width to 100 us)

pulse:delay 10 us (sets the delay to 10 us) output on (turns on the output)

source:current 75 A (sets the current amplitude to 75 amperes)

For triggering a single event, this sequence would be more appropriate:

*rst (resets the instrument) trigger:source hold (turns off all triggering)

pulse:width 200 us (sets the pulse width to 200 us)

output on (turns on the output)

source:current 100 A (sets the current amplitude to 100 amperes) trigger:source immediate (generates a single non-repetitive trigger event)

trigger:source hold (turns off all triggering) output off (turns off the output)

To set the instrument to trigger from an external TTL signal applied to the rear-panel TRIG connector, use:

*rst (resets the instrument)
trigger:source external
pulse:width 50 us (sets the pulse width to 50 us)
pulse:delay 10 us (sets the delay to 10 us)

source:current 50 (sets the current amplitude to 50 amperes)

output on (turns on the output)

To set the instrument to trigger from an external TTL signal applied to the rear-panel TRIG connector, and have the output pulse width track the pulse width of the input trigger, use:

*rst (resets the instrument)
trigger:source external (selects internal triggering)
pulse:width in (sets the pulse width to PWould in the pulse width in

pulse:width in (sets the pulse width to $PW_{OUT} = PW_{IN}$ mode) source:current 95 A (sets the current amplitude to 95 amperes)

output on (turns on the output)

Beware the in the $PW_{OUT} = PW_{IN}$ mode, the onus is on the user to make sure that all duty cycle ratings are observed.

These commands will satisfy 90% of your programming needs.

ALL PROGRAMMING COMMANDS

For more advanced programmers, a complete list of the available commands is given below. These commands are described in detail in the "Programming Manual for -B Instruments". (Note: this manual also includes some commands that are not implemented in this instrument. They can be ignored.)

Keyword	<u>Parameter</u>	<u>Notes</u>
DIAGnostic:		
:AMPLitude		
:CALibration:	<numeric value=""></numeric>	[no query form]
LOCAL		
OUTPut:	<boolean value=""></boolean>	
:[STATe] :PROTection	Spoolean value>	
:TRIPped?		[query only]
REMOTE		[query orny]
[SOURce]:		
:FREQuency		
[:CW FIXed]	<numeric value=""></numeric>	
[SOURce]:		
:CURRent		
[:LEVel]		
[:IMMediate]		1
[:AMPLitude] :PROTection	<numeric value=""> EXT</numeric>	ernai
:TRIPped?		[query only]
. I KIF peu !		[query orny]
[SOURce]:		
:PULSe		
:PERiod	<numeric value=""></numeric>	
:WIDTh	<numeric value=""> IN</numeric>	
:DCYCle	<numeric value=""></numeric>	

WIDTh DCYCle <numeric value=""></numeric>	
ASYNC SYNC Hlgh LOw	
<numeric value=""></numeric>	[query only, always returns "0" [query only, always returns "0" [implemented but not useful] [query only, always returns "0"
<numeric value=""></numeric>	[query only, always returns "0" [implemented but not useful]
<numeric value=""></numeric>	
ON IBFull RFR	
1200 2400 4800 9600 7 8 <boolean value=""></boolean>	
EVEN ODD NONE 1 2	
	[query only] [query only] [query only]
INTernal EXTernal MANual HOLD IMMediate [no guery form]	
<numeric value=""></numeric>	[query only] [query only]
0 1 2 3 0 1 2 3	[no query form] [no query form] [no query form]
<numeric value=""></numeric>	[query only] [query only] [no query form]
	<pre><numeric value=""> ASYNC SYNC HIgh LOw <numeric value=""> <numeric value=""> <numeric value=""> ON IBFull RFR 1200 2400 4800 967 8 <boolean value=""> EVEN ODD NONE 1 2 INTernal EXTernal Monumeric value> 0 1 2 3 0 1 2 3 0 1 2 3</boolean></numeric></numeric></numeric></numeric></pre>

MECHANICAL INFORMATION

TOP COVER REMOVAL

If necessary, the interior of the instrument may be accessed by removing the four Phillips screws on the top panel. With the four screws removed, the top cover may be slid back (and off).

Always disconnect the power cord before opening the instrument.

There are no user-adjustable internal circuits. For repairs other than fuse replacement, please contact Avtech (info@avtechpulse.com) to arrange for the instrument to be returned to the factory for repair.

Caution: High voltages are present inside the instrument during normal operation. Do not operate the instrument with the cover removed.

RACK MOUNTING

A rack mounting kit is available. The -R5 rack mount kit may be installed after first removing the one Phillips screw on the side panel adjacent to the front handle.

ELECTROMAGNETIC INTERFERENCE

To prevent electromagnetic interference with other equipment, all used outputs should be connected to shielded loads using shielded coaxial cables. Unused outputs should be terminated with shielded coaxial terminators or with shielded coaxial dust caps, to prevent unintentional electromagnetic radiation. All cords and cables should be less than 3m in length.

MAINTENANCE

REGULAR MAINTENANCE

This instrument does not require any regular maintenance.

On occasion, one or more of the four rear-panel fuses may require replacement. All fuses can be accessed from the rear panel. See the "FUSES" section for details.

CLEANING

If desired, the interior of the instrument may be cleaned using compressed air to dislodge any accumulated dust. (See the "TOP COVER REMOVAL" section for instructions on accessing the interior.) No other cleaning is recommended.

APPENDIX A - LOW-VALUE, LOW-INDUCTANCE, HIGH-POWER RESISTORS

The best approach for obtaining a low-value, low-inductance resistor is to connect many higher-value resistors in parallel. Connecting resistors in parallel reduces the total effective resistance and inductance.

Avtech does not recommend the use of single, high-power resistors, even if they are low-inductance types. These resistors experience high failure rates in pulsed applications.

SUPPLIERS

Ohmite Mfg. Co.
 3601 Howard Street
 Skokie, IL 60076
 Tel: (847) 675- 2600
 Fax: (847) 675- 1505

www.ohmite.com

The Ohmite OY series of 2 Watt ceramic composition resistors are extremely rugged and well suited to pulsed applications. Use many (i.e., >10) of these resistors in parallel to construct a high-current, high-power, low-inductance load.

These resistors are readily available from Digi-Key (www.digikey.com).

RCD COMPONENTS INC.

520 East Industrial Park., Manchester, NH USA 03109- 5316

Tel: (603) 669-0054 Fax: (603) 669-5455 www.rcd-comp.com

The RCD RSF2B series of 2 Watt ceramic composition resistors are rugged and well suited to pulsed applications (although not as well suited as the Ohmite OY series). Use many (i.e., >10) of these resistors in parallel to construct a high-current, high-power, low-inductance load.

PERFORMANCE CHECK SHEET