



AVTECH ELECTROSYSTEMS LTD.

NANOSECOND WAVEFORM ELECTRONICS
SINCE 1975

P.O. BOX 265
OGDENSBURG, NY
U.S.A. 13669-0265

TEL: 888-670-8729 (USA & Canada) or +1-613-686-6675 (Intl)
FAX: 800-561-1970 (USA & Canada) or +1-613-686-6679 (Intl)

info@avtechpulse.com - <http://www.avtechpulse.com/>

BOX 5120, LCD MERIVALE
OTTAWA, ONTARIO
CANADA K2C 3H5

INSTRUCTIONS

MODEL AVO-9R-C-P1B-T1B-P

0 TO 250 mA, 25 MHz

PULSED LASER DIODE DRIVER

WITH 200 ps RISE TIMES

SERIAL NUMBER: _____

WARRANTY

Avtech Electrosystems Ltd. warrants products of its manufacture to be free from defects in material and workmanship under conditions of normal use. If, within one year after delivery to the original owner, and after prepaid return by the original owner, this Avtech product is found to be defective, Avtech shall at its option repair or replace said defective item. This warranty does not apply to units which have been disassembled, modified or subjected to conditions exceeding the applicable specifications or ratings. This warranty is the extent of the obligation assumed by Avtech with respect to this product and no other warranty or guarantee is either expressed or implied.

TECHNICAL SUPPORT

Phone: 888-670-8729 (USA & Canada) or +1-613-686-6675 (International)

Fax: 800-561-1970 (USA & Canada) or +1-613-686-6679 (International)

E-mail: info@avtechpulse.com

World Wide Web: <http://www.avtechpulse.com>

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Manual Reference: /files/server1/officefiles/instructword/avo-9/AVO-9R-C-P1B-T1B-P,ed1.odt.

Last modified February 29, 2024.

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INTRODUCTION

The AVO-9R-C-P1B-T1B-P is a high performance instrument capable of generating up to 250 mA into diode loads, at repetition rates of up to 25 MHz. The pulse width is adjustable from 0.4 to 2.0 ns. The rise times (20%-80%) are 200 ps or less, and the fall times (80%-20%) are 250 ps or less.

The AVO-9R-C-P1B-T1B-P consists of a mainframe unit and an AVX-S1-P1B-T1B series output module, which provides a socket into which the user's laser diode may be inserted. The mainframe generates voltage pulses of up to +15V. The output module connects to the instrument mainframe via a detachable 2 foot long coaxial cable. The output module contains the necessary elements to match the laser diode to the pulse generator mainframe. A DC bias current of 0 to 100 mA may be applied to the laser diode by applying the desired DC current to a solder terminal on the output module. The output modules include an SMA output connector that provides an attenuated coincident replica of the diode current.

This instrument is intended for use in research and development laboratories.

SPECIFICATIONS

Model:	AVO-9R-C-P1B-T1B-P
Maximum amplitude ² :	Up to +250 mA
Max. output of mainframe into 50Ω (V _{MAINFRAME}):	15V
R _S + R _{DIODE} :	50Ω
Transformer ratio, N:	1
Allowed load voltage range:	0 to 3V. (Contact Avtech if your diode has a higher forward voltage drop)
Pulse width (FWHM):	0.4 – 2 ns
Minimum PRF:	3 kHz
Maximum PRF:	25 MHz
Rise time (20%-80%):	200 ps
Fall time (80%-20%):	250 ps
Related 50Ω series:	AVM-2
Included output module:	AVX-S1-P1B-T1B
Polarity ³ :	Positive
Propagation delay:	< 100 ns (Ext trig in to pulse out)
Jitter:	± 15 ps (Ext trig in to pulse out)
Sync delay:	Variable, 0 to 85 ns (Sync out to pulse out)
Sync output (to 50Ω):	Approximately 20 ns wide and 0.5V in amplitude. Logically complemented (i.e., LOW ≈ +0.5V, High ≈ 0V). Will drive 50 Ohm loads.
Trigger required: (External trigger mode)	TTL-level pulse (LOW = 0V, High = +3 to +5V), ≥ 10 ns or wider. ≥ 1kΩ input impedance
Power requirements:	100 - 240 Volts, 50 - 60 Hz
Dimensions (H×W×D):	100 x 430 x 375 mm (3.9" x 17" x 14.8")
Temperature range:	+5°C to +40°C

- 1) -C suffix indicates stand-alone lab instrument with internal clock and line powering. (See <http://www.avtechpulse.com/formats/> for details of the instrument formats).
- 2) For operation at amplitudes of less than 20% of full-scale, best results will be obtained by setting the amplitude near full-scale and using external attenuators on the output, between the mainframe and the output module. Attenuators are available in the -AK1 accessory kit option.
- 3) Indicate desired polarity by suffixing model number with -P or -N.

REGULATORY NOTES

FCC PART 18

This device complies with part 18 of the FCC rules for non-consumer industrial, scientific and medical (ISM) equipment.

This instrument is enclosed in a rugged metal chassis and uses a filtered power entry module (where applicable). The main output signal is provided on a shielded connector that is intended to be used with shielded coaxial cabling and a shielded load. Under these conditions, the interference potential of this instrument is low.

If interference is observed, check that appropriate well-shielded cabling is used on the output connectors. Contact Avtech (info@avtechpulse.com) for advice if you are unsure of the most appropriate cabling. Also, check that your load is adequately shielded. It may be necessary to enclose the load in a metal enclosure.

If any of the connectors on the instrument are unused, they should be covered with shielded metal "dust caps" to reduce the interference potential.

This instrument does not normally require regular maintenance to minimize interference potential. However, if loose hardware or connectors are noted, they should be tightened. Contact Avtech (info@avtechpulse.com) if you require assistance.

EC DECLARATION OF CONFORMITY



We Avtech Electrosystems Ltd.
 P.O. Box 5120, LCD Merivale
 Ottawa, Ontario
 Canada K2C 3H4

declare that this pulse generator meets the intent of Directive 2004/108/EG for Electromagnetic Compatibility. Compliance pertains to the following specifications as listed in the official Journal of the European Communities:

EN 50081-1 Emission

EN 50082-1 Immunity

and that this pulse generator meets the intent of the Low Voltage Directive 72/23/EEC as amended by 93/68/EEC. Compliance pertains to the following specifications as listed in the official Journal of the European Communities:

EN 61010-1:2001 Safety requirements for electrical equipment for measurement, control, and laboratory use

DIRECTIVE 2002/95/EC (RoHS)

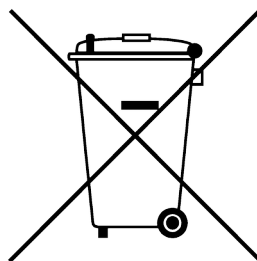
This instrument is exempt from Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003 on the Restriction of the use of certain Hazardous Substances (RoHS) in electrical and electronic equipment. Specifically, Avtech instruments are considered "Monitoring and control instruments" (Category 9) as defined in Annex 1A of Directive 2002/96/EC. The Directive 2002/95/EC only applies to Directive 2002/96/EC categories 1-7 and 10, as stated in the "Article 2 - Scope" section of Directive 2002/95/EC.

DIRECTIVE 2002/96/EC (WEEE)

European customers who have purchased this equipment directly from Avtech will have completed a "WEEE Responsibility Agreement" form, accepting responsibility for WEEE compliance (as mandated in Directive 2002/96/EC of the European Union and local laws) on behalf of the customer, as provided for under Article 9 of Directive 2002/96/EC.

Customers who have purchased Avtech equipment through local representatives should consult with the representative to determine who has responsibility for WEEE compliance. Normally, such responsibilities will lie with the representative, unless other arrangements (under Article 9) have been made.

Requirements for WEEE compliance may include registration of products with local governments, reporting of recycling activities to local governments, and financing of recycling activities.



AC POWER SUPPLY REGULATORY NOTES

This instrument converts the AC input power to the +24V DC voltage that powers the internal circuitry of this instrument using a Tamura AAD130SD-60-A switching power supply. According to the manufacturer, the Tamura AAD130SD-60-A has the following certifications:

UL60950-1
IEC60950 -1
CSA C22.2 No. 60950- 1
EN60950 -1

and is compliant with:

EN61000-3-2
EN61000-4-2 Level 2
EN61000-4-2 Level 3 (Air Only)
EN61000-4-4 Level 3
EN61000-4-5 Level 3
EN61000-4-11
CISPR 11 and 22 FCC Part 15 Class B (conducted)

INSTALLATION

VISUAL CHECK

After unpacking the instrument mainframe and the transformer module, examine to ensure that they have not been damaged in shipment. Visually inspect all connectors, knobs, and handles. Confirm that a power cord and an instrumentation manual (this manual), are with the instrument. If the instrument has been damaged, file a claim immediately with the company that transported the instrument.

POWER RATINGS

This instrument is intended to operate from 100 - 240 V, 50 - 60 Hz.

The maximum power consumption is 57 Watts. Please see the “FUSES” section for information about the appropriate AC and DC fuses.

This instrument is an “Installation Category II” instrument, intended for operation from a normal single-phase supply.

CONNECTION TO THE POWER SUPPLY

An IEC-320 three-pronged recessed male socket is provided on the back panel for AC power connection to the instrument. One end of the detachable power cord that is supplied with the instrument plugs into this socket. The other end of the detachable power cord plugs into the local mains supply. Use only the cable supplied with the instrument. The mains supply must be earthed, and the cord used to connect the instrument to the mains supply must provide an earth connection. (The supplied cord does this.)

 Warning: Failure to use a grounded outlet may result in injury or death due to electric shock. This product uses a power cord with a ground connection. It must be connected to a properly grounded outlet. The instrument chassis is connected to the ground wire in the power cord.

The table below describes the power cord that is normally supplied with this instrument, depending on the destination region:

Destination Region	Description	Option	Manufacturer	Part Number
United Kingdom, Hong Kong, Singapore, Malaysia	BS 1363, 230V, 50 Hz	-AC00	Qualtek	370001-E01
Australia, New Zealand	AS 3112:2000, 230-240V, 50 Hz	-AC01	Qualtek	374003-A01
Continental Europe, Korea, Indonesia, Russia	European CEE 7/7 "Schuko" 230V, 50 Hz	-AC02	Qualtek	364002-D01
North America, Taiwan	NEMA 5-15, 120V, 60 Hz	-AC03	Qualtek	312007-01
Switzerland	SEV 1011, 230V, 50 Hz	-AC06	Qualtek	378001-E01
South Africa, India	SABS 164-1, 220-250V, 50 Hz	-AC17	Volex	2131H 10 C3
Japan	JIS 8303, 100V, 50-60 Hz	-AC18	Qualtek	397002-01
Israel	SI 32, 220V, 50 Hz	-AC19	Qualtek	398001-01
China	GB 1002-1, 220V, 50 Hz	-AC22	Volex	2137H 10 C3

PROTECTION FROM ELECTRIC SHOCK

 Operators of this instrument must be protected from electric shock at all times. The owner must ensure that operators are prevented access and/or are insulated from every connection point. In some cases, connections must be exposed to potential human contact. Operators must be trained to protect themselves from the risk of electric shock. This instrument is intended for use by qualified personnel who recognize shock hazards and are familiar with safety precautions required to avoid possibly injury. In particular, operators should:

1. Keep exposed high-voltage wiring to an absolute minimum.
2. Wherever possible, use shielded connectors and cabling.
3. Connect and disconnect loads and cables only when the instrument is turned off.
4. Keep in mind that all cables, connectors, oscilloscope probes, and loads must have an appropriate voltage rating.
5. Do not attempt any repairs on the instrument, beyond the fuse replacement procedures described in this manual. Contact Avtech technical support (see page 2 for contact information) if the instrument requires servicing. Service is to be performed solely by qualified service personnel.

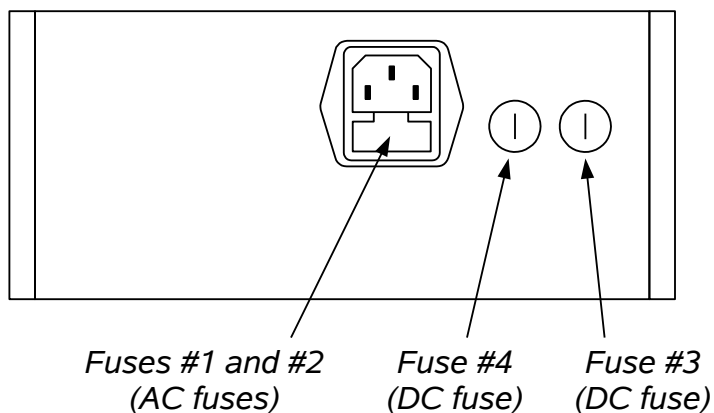
ENVIRONMENTAL CONDITIONS

This instrument is intended for use under the following conditions:

1. indoor use;
2. altitude up to 2 000 m;
3. temperature 5 °C to 40 °C;
4. maximum relative humidity 80 % for temperatures up to 31 °C decreasing linearly to 50 % relative humidity at 40 °C;
5. Mains supply voltage fluctuations up to ± 10 % of the nominal voltage;
6. no pollution or only dry, non-conductive pollution.

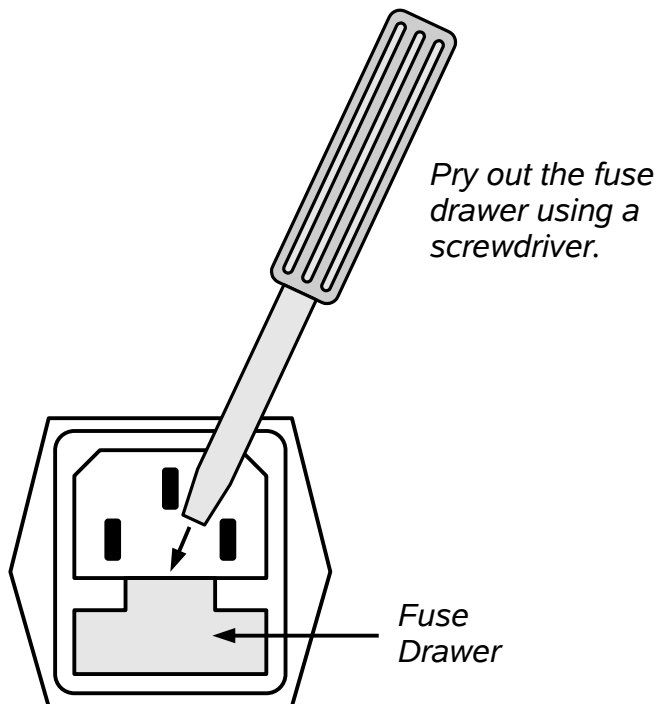
FUSES

This instrument contains four fuses. All are accessible from the rear-panel. Two protect the AC prime power input, and two protect the internal DC power supplies. The locations of the fuses on the rear panel are shown in the figure below:



AC FUSE REPLACEMENT

To physically access the AC fuses, the power cord must be detached from the rear panel of the instrument. The fuse drawer may then be extracted using a small flat-head screwdriver, as shown below:



DC FUSE REPLACEMENT

The DC fuses may be replaced by inserting the tip of a flat-head screwdriver into the fuse holder slot, and rotating the slot counter-clockwise. The fuse and its carrier will then pop out.

FUSE RATINGS

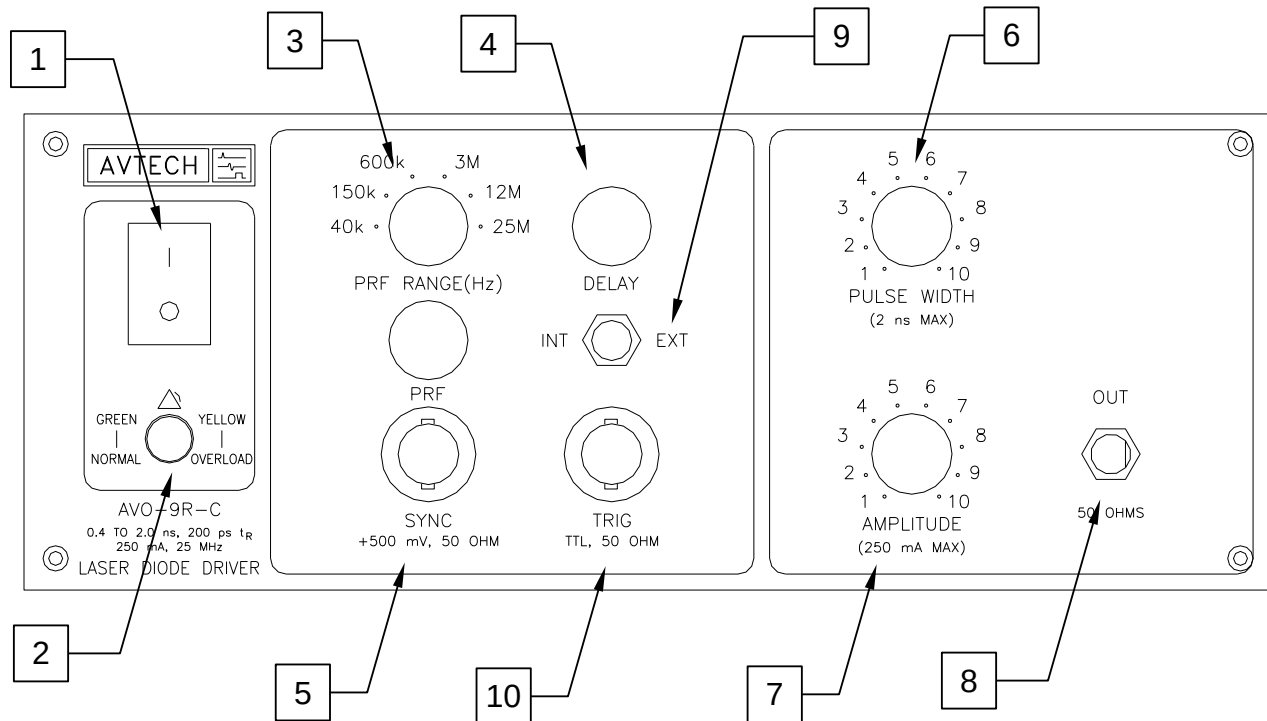
The following table lists the required fuses:

Fuses	Nominal Mains Voltage	Rating	Case Size	Recommended Replacement Part	
				Littelfuse Part Number	Digi-Key Stock Number
#1, #2 (AC)	100-240V	0.5A, 250V, Time-Delay	5×20 mm	0218.500HXP	F2416-ND
#3 (DC)	N/A	1.0A, 250V, Time-Delay	5×20 mm	0218001.HXP	F2419-ND
#4 (DC)	N/A	0.5A, 250V, Time-Delay	5×20 mm	0218.500HXP	F2416-ND

The recommended fuse manufacturer is Littelfuse (<http://www.littelfuse.com>).

Replacement fuses may be easily obtained from Digi-Key (<http://www.digikey.com>) and other distributors.

FRONT PANEL CONTROLS



1. POWER Switch. This is the main power switch.
2. OVERLOAD Indicator. When the instrument is powered, this indicator is normally green, indicating normal operation. If this indicator is yellow, an internal automatic overload protection circuit has been tripped. If the unit is overloaded (by operating at an exceedingly high duty cycle or by operating into a very low impedance), the protective circuit will disable the output of the instrument and turn the indicator light yellow. The light will stay yellow (i.e. output disabled) for about 5 seconds after which the instrument will attempt to re-enable the output (i.e. light green) for about 1 second. If the overload condition persists, the output will be disabled again (i.e. light yellow) for another 5 seconds. If the overload condition has been removed, the instrument will resume normal operation.

This overload indicator may flash yellow briefly at start-up. This is not a cause for concern.

3. PRF Range Switch and Vernier. This switch sets the pulse repetition frequency (PRF) range of the internal oscillator. The marked value of each position is the upper limit of the range, approximately. The vernier dial directly below the switch

varies the PRF within the set range.

4. DELAY Control. Controls the relative delay between the reference output pulse provided at the SYNC output (5) and the main output (8). This delay is variable over the range of 0 to at least 100 ns.
5. SYNC Output. This output precedes the main output (8) and is used to trigger the sampling scope time base. The output is approximately 20 ns wide and 0.5V in amplitude, and it is logically complemented (i.e., LOW \approx +0.5V, HIGH \approx 0V). This output will drive 50 Ohm loads.
6. Pulse Width Control. This dial controls the pulse width.
7. Amplitude Control. This dial controls the pulse amplitude.
8. OUT Connector. This is the main output. (This output *requires* a 50 Ω load to function properly).
9. EXT-INT Control. With this toggle switch in the INT position, the PRF of the unit is controlled via an internal clock, which in turn is controlled by the PRF controls. With the toggle switch in the EXT position, the AVM unit requires a 15 ns (or wider) TTL level pulse applied at the TRIG input in order to trigger the output stages. In addition, in this mode, the scope time base must be triggered by the external trigger source.

If the instrument is being externally triggered, and the trigger PRF is in the range of 12-25 MHz, the PRF Range Switch (item 3) should be set to the "25M" range (even though the internal oscillator is not being used).

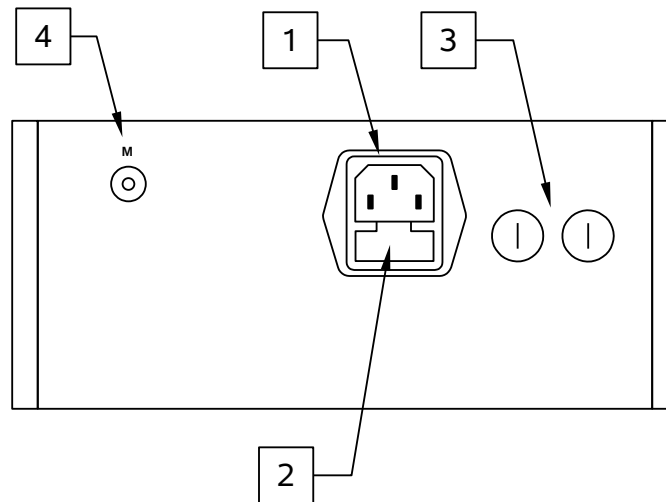
If the instrument is being externally triggered, and the trigger PRF is less than 12 MHz, the PRF Range Switch (item 3) should be set to any position other than "25M".

10. TRIG Input. The external trigger signal is applied at this input when the EXT-INT toggle switch is in the EXT position.

For standard units, a TTL logic level pulse (i.e., 0V = TTL LOW, +3V to +5V = TTL HIGH) is required to trigger this input, and the input impedance is 1 k Ω (to ground).

For units with the -ECL option, an ECL logic level pulse (i.e., -1.6V = ECL LOW, -0.8V = ECL HIGH) is required to trigger this input, and the input impedance is 50 Ω to -2V.

REAR PANEL CONTROLS

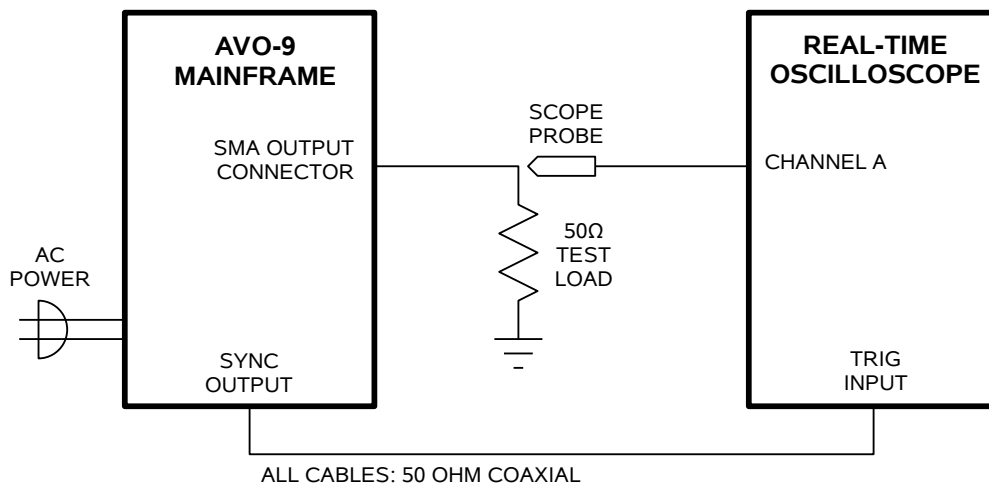


1. AC POWER INPUT. An IEC-320 C14 three-pronged recessed male socket is provided on the back panel for AC power connection to the instrument. One end of the detachable power cord that is supplied with the instrument plugs into this socket.
2. AC FUSE DRAWER. The two fuses that protect the AC input are located in this drawer. Please see the “FUSES” section of this manual for more information.
3. DC FUSES. These two fuses protect the internal DC power supplies. Please see the “FUSES” sections of this manual for more information.
4. MONITOR (M) CONNECTOR. This SMA connector output provides a 20 dB attenuated coincident replica of mainframe output, for monitoring purposes.

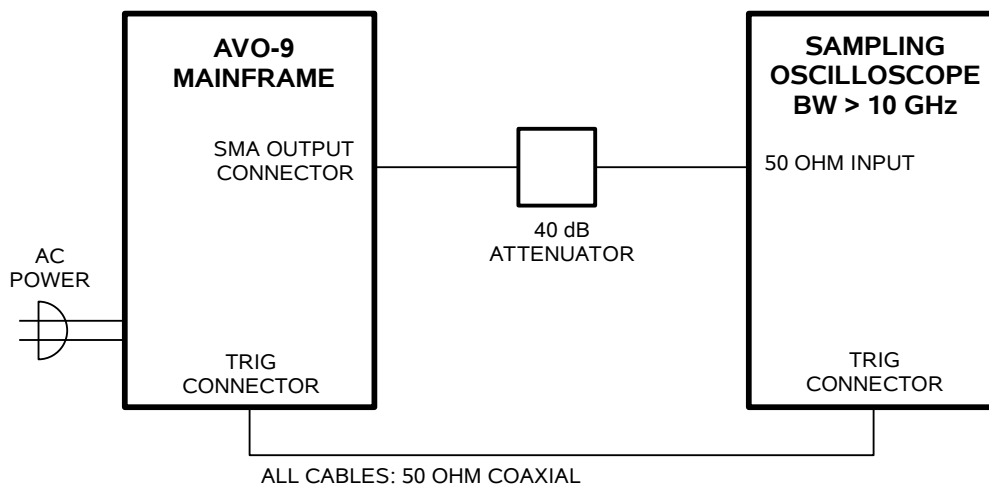
GENERAL INFORMATION

MINIMAL TEST ARRANGEMENT - WITHOUT OUTPUT MODULE

The AVO-9R-C-P1B-T1B-P can be tested initially without the supplied output module. If the output module is not used, the mainframe output generates 0 to -13V into a 50 Ohm load, as illustrated below:



Since the AVO-9R-C-P1B-T1B-P can generate pulses with rise times as low as 200 ps, it may be necessary to use a sampling oscilloscope, rather than a real-time oscilloscope. In this case, the test arrangement should be altered as shown below:



Since most sampling oscilloscopes have limited input amplitude ranges, attenuators are required.

When the output module is not used, a 50 Ohm load impedance is *required* for proper test operation.

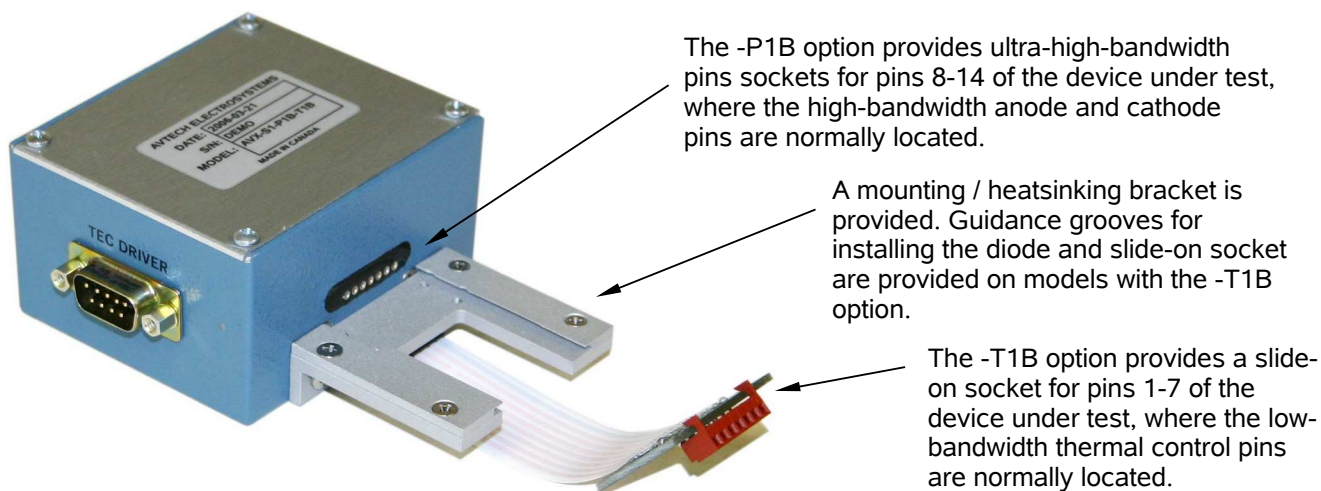
INSTALLING THE DEVICE UNDER TEST

The output module supplied with the AVO-9R-C-P1B-T1B-P will have a “P1B” high-speed socket for pins 8-14 of the diode under test. If the “-T1B” option has been specified, a slide-on socket for pins 1-7 of the diode will also be present.

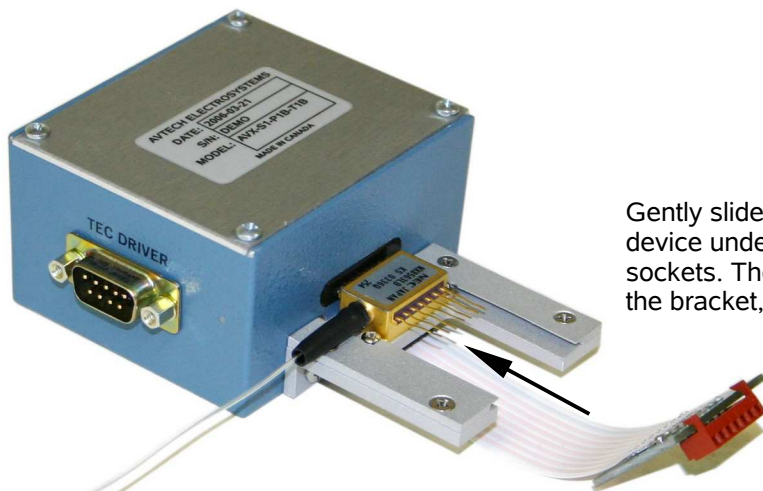
The “P1B” socket consists of seven high-bandwidth pin sockets. This socket arrangement will accept pins 8-14 of a standard butterfly package with 0.5 mm wide pins. A positive pulse will be applied to the diode anode (pin 10). Pins 8-9 and 11-13 will be grounded.

The optional “T1B” socket consists of a low-bandwidth slide-on socket board for pins 1-7 of a butterfly package. A flexible cable connects the slide-on socket to the output module. A male DB-9 connector is provided on the output module, which provides access to the thermal control pins of the diode. DB-9 pin 2 connects to diode pin 2 (TH). DB-9 pin 3 connects to diode pin 5 (TH). DB-9 pin 4 connects to diode pin 1 (TEC+). DB-9 pin 5 connects to diode pin 14 (TEC-). The remaining DB-9 pins are unconnected. Pins 3, 4, 6, and 7 of the diode are grounded. Access to the photodiode, if present, is not provided. This option is designed for compatibility with Thorlabs temperature controllers and Lumics laser diodes. It may be suitable for others as well.

With no diode installed, the output module will look similar to this:



The diode is first installed by sliding pins 8-14 into the “P1B” pin sockets, as shown below:



Gently slide the high-bandwidth side of the device under test into the matching pin sockets. The device can be screwed down to the bracket, if desired.

If present, the T1B slide-on socket assembly can then be slid onto pins 1-7, as shown below:



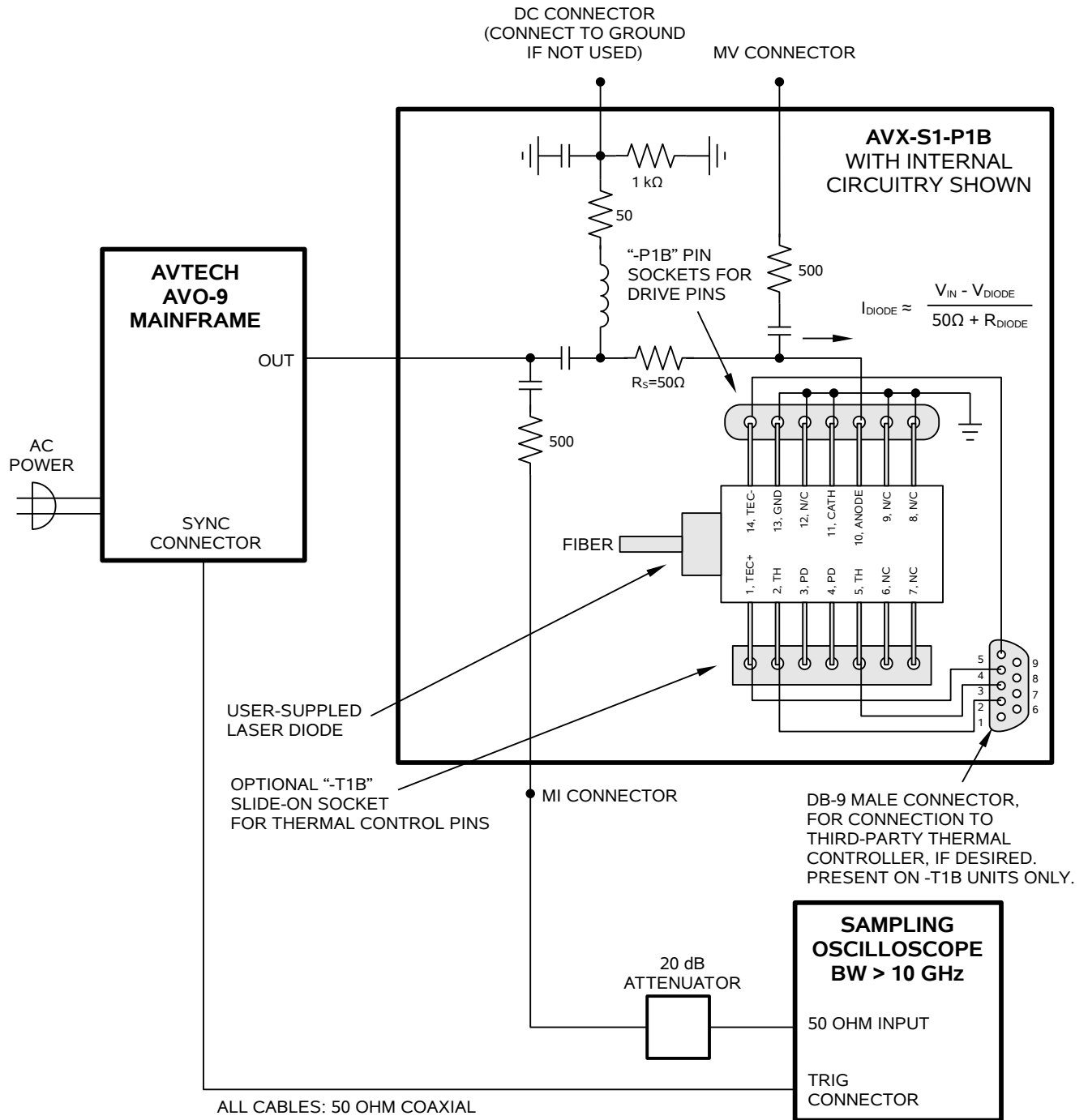
Gently slide the low-bandwidth slide-on socket onto the matching pins of the device under test. The slide-on socket is connected to the output module using a short length of flexible ribbon cable. The thermoelectric cooler and thermistor pins are made accessible to the user through the “TEC DRIVER” DB-9 connector, which will mate to cables from common third-party TEC controllers.

(The SMA connectors which connect to the cabling from the mainframe are on the module side opposite the pin socket. They are not visible in these photos.)

To optional third-party TEC controller.

NORMAL TEST ARRANGEMENT

To fully test the instrument, and for normal operation, the output module must be connected as shown below:



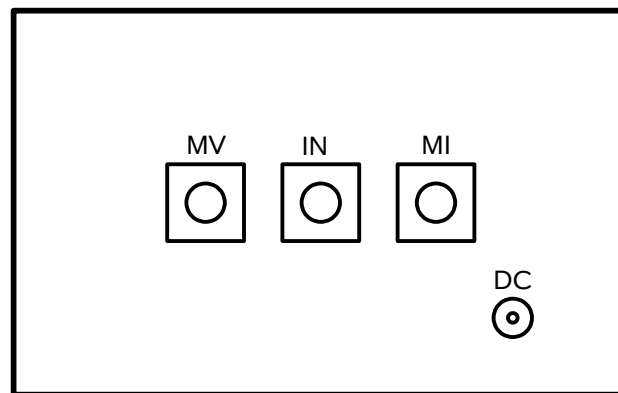
THERMAL CONTROL (-T1B UNITS)

Models with the “-T1B” option include a DB-9 male connector that will mate to third-party temperature controllers. These third-party controller provide a means of controlling the thermoelectric cooler that is typically present in butterfly-packaged laser diodes, if desired. The need for cooling is dependent on the user's application. Cooling is generally recommended by device manufacturers.

SIGNAL CONNECTORS ON THE OUTPUT MODULE

An oscilloscope may be used to monitor the MI and MV outputs. A forward DC bias may be applied to the laser diode by connecting a DC potential of 0 to -10 Volts to the DC solder terminal. The application of a small forward bias often yields a more ideal diode current waveform (as observed on the MI port).

⚠ Note that the DC port must be shorted to ground if a bias is not applied. Waveform distortions will occur otherwise.



AVX-S1-P1C OUTPUT MODULE, CONNECTOR VIEW

AMPLITUDE CONTROL

When using the output module, the pulse current through the diode load is given by:

$$I_{\text{DIODE}} = (V_{\text{SET}} - V_{\text{DIODE}}) / (50\Omega + R_{\text{DIODE}})$$

where V_{SET} is the amplitude setting on the mainframe (between 0 and 15V), V_{DIODE} is the forward voltage drop across the diode (typically 2 or 3V), and R_{DIODE} is typically negligible (compared to the 50 Ohm series resistance).

BASIC PULSE CONTROL

This instrument can be triggered by its own internal clock or by an external TTL trigger signal. When triggered internally, two mainframe output channels respond to the trigger: OUT and TRIG.

- OUT. This is the main output. The maximum output voltage is 15V.

- TRIG. The TRIG pulse is a fixed-width TTL-level reference pulse used to trigger oscilloscopes or other measurement systems.

These pulses are illustrated below:

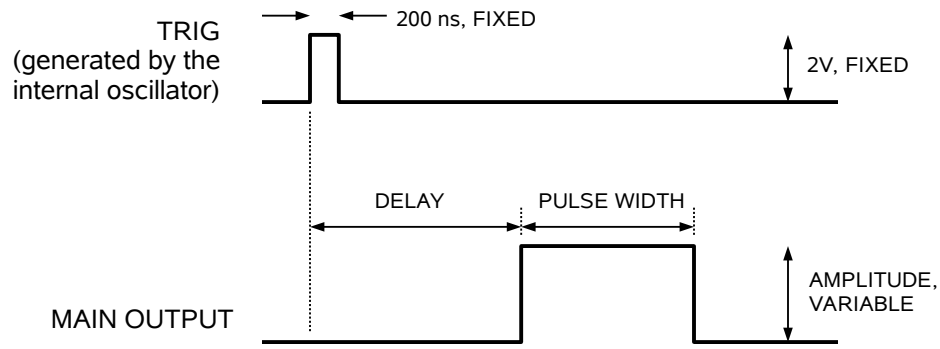


Figure A

When triggered externally, the TRIG connector acts as an input. The delay controls do not function in this mode. Figure B illustrates this mode:

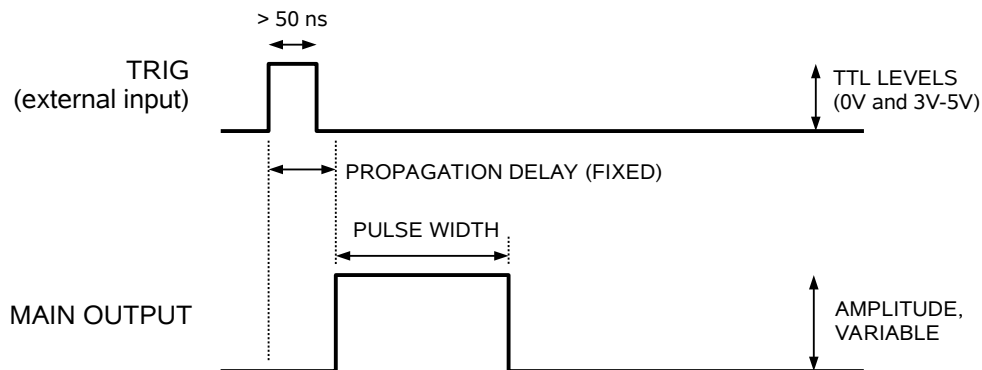


Figure B

PULSE WIDTH / AMPLITUDE INTERACTION

The pulse width and delay of the output pulse may vary slightly with the amplitude setting, particularly at lower amplitudes. For some demanding applications, it may be desirable to use external attenuators in conjunction with the AVO-9R-C-P1B-T1B-P, instead of generating a low-amplitude pulse directly.

MINIMIZING WAVEFORM DISTORTIONS

USE 50 OHM TRANSMISSION LINES AND LOADS

Connect the load to the pulse generator with 50 Ω transmission lines (e.g. RG-58 or RG-174 cable).

This instrument requires a 50 Ω load for proper operation. It will not properly drive a high-impedance load. The output stage will be damaged if it is operated into an open circuit (or any other high impedance). Failures due to improper output loading are not covered by the warranty.

USE LOW-INDUCTANCE LOADS

Lenz's Law predicts that for an inductive voltage spike will be generated when the current through an inductance changes. Specifically, $V_{\text{SPIKE}} = L \times di_{\text{LOAD}}/dt$, where L is the inductance, i_{LOAD} is the load current change, and t is time. For this reason, it is important to keep any parasitic in the load low. This means keeping wiring short, and using low inductance components. In particular, wire-wound resistors should be avoided.

PREVENTING DAMAGE

The AVO-9R-C-P1B-T1B-P may fail if triggered at a PRF greater than 25 MHz.


This unit is designed to operate into a load impedance of 50 Ohms and the output stage will be damaged if it is operated into an open circuit (or any other high impedance). Failures due to improper output loading are not covered by the warranty.

The lifetime of the switching elements in the pulse generator module is proportional to the running time of the instrument. For this reason the prime power to the instrument should be turned off when the instrument is not in use.


MECHANICAL INFORMATION

TOP COVER REMOVAL

If necessary, the interior of the instrument may be accessed by removing the four Phillips screws on the top panel. With the four screws removed, the top cover may be slid back (and off).

 Always disconnect the power cord and allow the instrument to sit unpowered for 10 minutes before opening the instrument. This will allow any internal stored charge to discharge.

There are no user-adjustable internal circuits. For repairs other than fuse replacement, please contact Avtech (info@avtechpulse.com) to arrange for the instrument to be returned to the factory for repair. Service is to be performed solely by qualified service personnel.

 Caution: High voltages are present inside the instrument during normal operation. Do not operate the instrument with the cover removed.

ELECTROMAGNETIC INTERFERENCE

To prevent electromagnetic interference with other equipment, all used outputs should be connected to shielded 50Ω loads using shielded 50Ω coaxial cables. Unused outputs should be terminated with shielded 50Ω coaxial terminators or with shielded coaxial dust caps, to prevent unintentional electromagnetic radiation. All cords and cables should be less than 3m in length.

MAINTENANCE

REGULAR MAINTENANCE

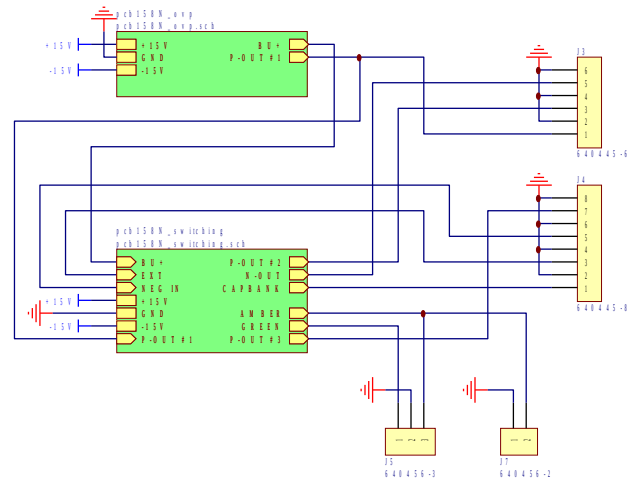
This instrument does not require any regular maintenance.

On occasion, one or more of the four rear-panel fuses may require replacement. All fuses can be accessed from the rear panel. See the “FUSES” section for details.

CLEANING

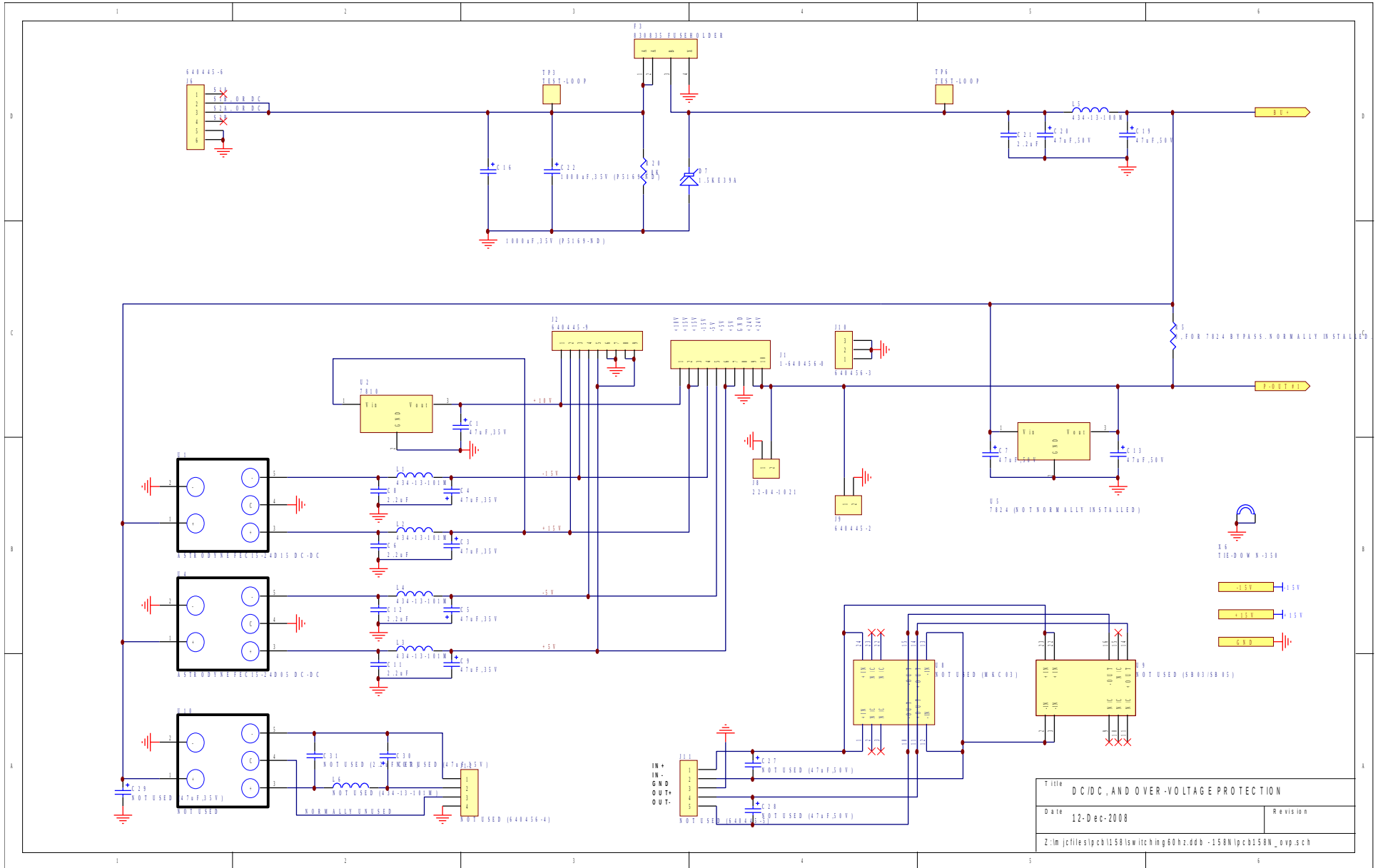
If desired, the interior of the instrument may be cleaned using compressed air to dislodge any accumulated dust. (See the “TOP COVER REMOVAL” section for instructions on accessing the interior.) No other cleaning is recommended.

PCB 158N - LOW VOLTAGE POWER SUPPLY, 1/3

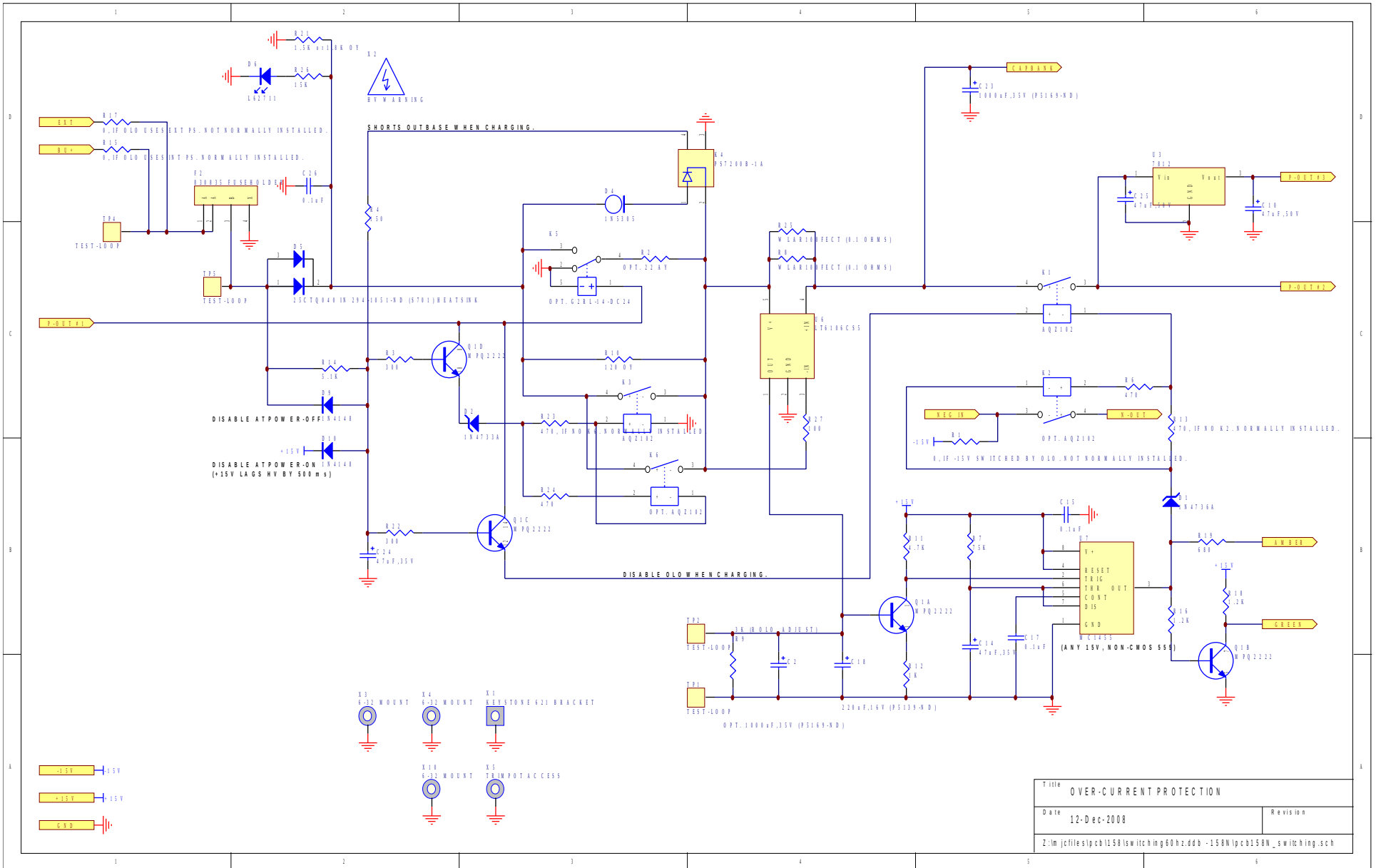


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Date	12-Dec-2008	Revision
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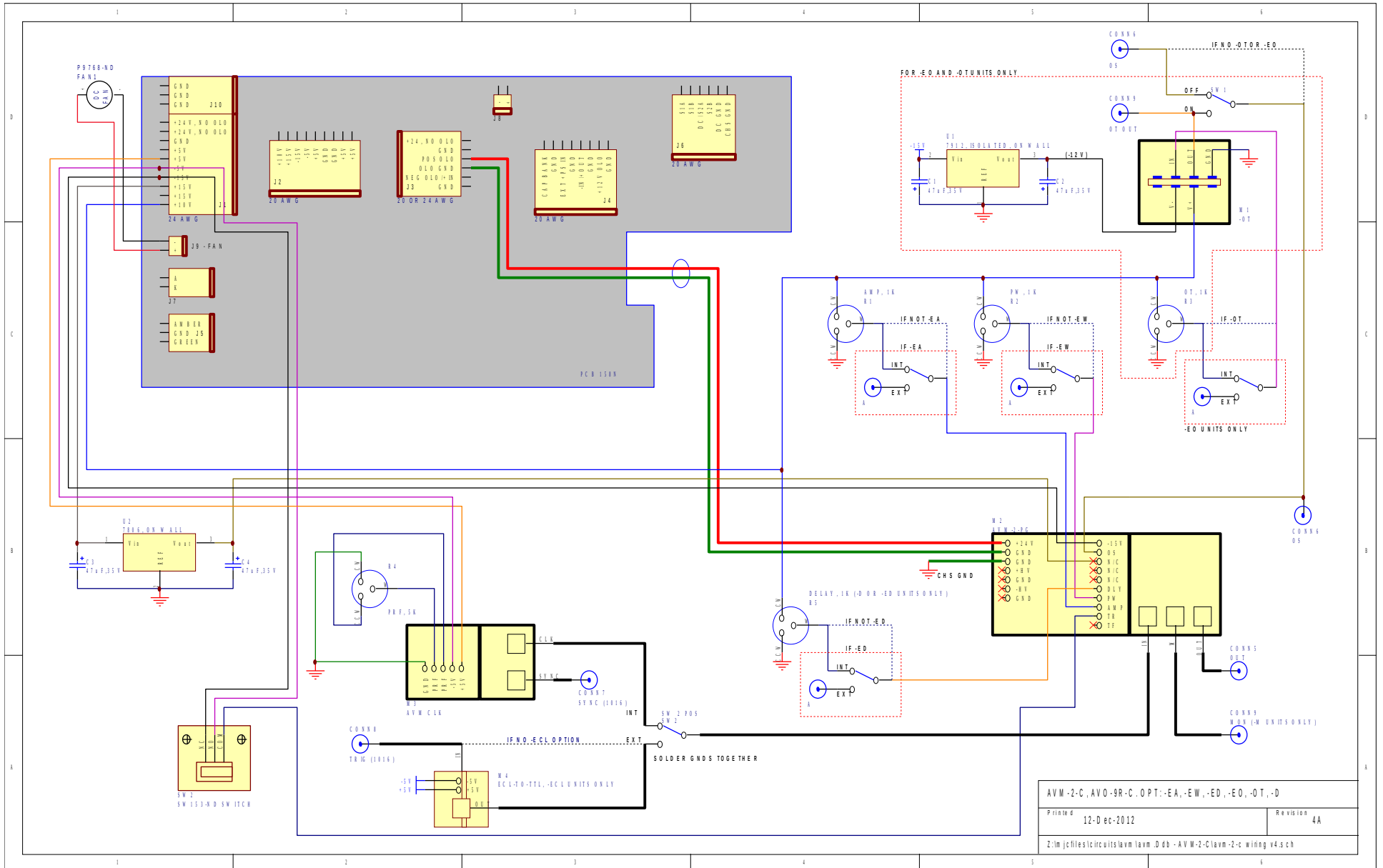
PCB 158N - LOW VOLTAGE POWER SUPPLY, 2/3



PCB 158N - LOW VOLTAGE POWER SUPPLY, 3/3



MAIN WIRING



AVM-2-C, AVO-9R-C, OPT: -EA, -EW, -ED, -EO, -OT, -D	
Printed 12-Dec-2012	Revision 4A
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PERFORMANCE CHECK SHEET