INSTRUCTIONS

MODEL AVRF-2-B-PN-MSA1

0 TO ± 200 VOLTS, 2 ns RISE & FALL TIME PULSE GENERATOR

WITH IEEE 488.2 AND RS-232 CONTROL

SERIAL NUMBER: _____

WARRANTY

Avtech Electrosystems Ltd. warrants products of its manufacture to be free from defects in material and workmanship under conditions of normal use. If, within one year after delivery to the original owner, and after prepaid return by the original owner, this Avtech product is found to be defective, Avtech shall at its option repair or replace said defective item. This warranty does not apply to units which have been dissembled, modified or subjected to conditions exceeding the applicable specifications or ratings. This warranty is the extent of the obligation assumed by Avtech with respect to this product and no other warranty or guarantee is either expressed or implied.

TECHNICAL SUPPORT

Phone: 613-226-5772 or 1-800-265-6681 Fax: 613-226-2802 or 1-800-561-1970

E-mail: info@avtechpulse.com World Wide Web: http://www.avtechpulse.com

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Manual Reference: /fileserver1/officefiles/instructword/avrf/AVRF-2-B-PN-MSA1.doc, created September 20, 2002

INTRODUCTION

The AVRF-2-B-PN-MSA1 is a high performance, GPIB and RS232-equipped instrument capable of generating pulses with amplitudes variable up to ± 200 V into 50 Ω . The pulse width can be varied between 100 ns and 5 μ s. The rise and fall times are 2 ns or less. The AVRF-2-B-PN-MSA1 can be triggered or gated by an external source. A front-panel pushbutton can also be used to trigger the instrument. The output pulse width can be set to follow an input trigger pulse width.

The AVRF-2-B-PN-MSA1 features front panel keyboard and adjust knob control of the output pulse parameters along with a four line by 40-character backlit LCD display of the output amplitude, polarity, pulse width, pulse repetition frequency, source resistance and delay. The instrument includes memory to store up to four complete instrument setups. The operator may use the front panel or the computer interface to store a complete "snapshot" of all key instrument settings, and recall this setup at a later time.

CAUTION

- 1) Model AVRF-2-B-PN-MSA1 requires a 50Ω load, and may be damaged if operated into a load other than 50Ω .
- 2) The unit may be damaged if a DC potential is applied to the output. A blocking capacitor must always be employed when pulsing biased loads.

SPECIFICATIONS

Model:	AVRF-2-B ²	
GPIB and RS-232 control ² :	Standard on -B units.	
Amplitude ³ : (50 Ω load)	0 to 200 Volts	
Rise time:	≤ 2 ns	
Fall time:	≤ 2 ns	
Pulse width:	0.1 to 5 μs	
PRF:	0 to 1 kHz	
Duty cycle (max):	0.5%	
Average power out (max):	4 Watts	
Polarity ⁴ :	Positive or negative or both (specify ⁴)	
Propagation delay:	\leq 100 ns (Ext trig in to pulse out)	
Jitter (Ext trig in to pulse out):	\pm 100 ps \pm 0.03% of sync delay	
Trigger required:	Mode A: + 5 Volts, 50 ns or wider (TTL)	
(external trigger mode)	Mode B: + 5 Volts, $PW_{IN} = PW_{OUT}$ (TTL)	
Sync delay:	Variable 0 to \pm 100 μs	
Sync output:	+ 5 Volts, 200 ns, will drive 50 Ohm loads	
Gate input:	Synchronous or asynchronous, active high or low, switchable. Suppresses triggering when active.	
Connectors:	Out: SMA, Trig, Sync, Gate: BNC	
Power requirements:	120/240 Volts (switchable) 50 - 60 Hz	
Dimensions: (H x W x D)	100 mm x 430 mm x 375 mm (3.9" x 17" x 14.8")	

^{1) -}C suffix indicates stand-alone lab instrument with internal clock and line powering. (See page 112 for additional details of the basic instrument formats).

^{2) -}B suffix indicates IEEE-488.2 GPIB and RS-232 control of amplitude, pulse width, PRF and delay. (See page 8). -B units are 3.9" x 17" x 14.8". Visit the Avtech web site at www.avtechpulse.com to check LabView driver availability.

³⁾ For analog electronic control (0 to +10V) of amplitude, suffix model number with -EA. Electronic control units also include the standard front-panel controls.

⁴⁾ Indicate desired polarity by suffixing model number with -P or -N (i.e. positive or negative) or -PN for dual polarity (switch controlled). Keypad polarity control on -B units with -PN option.

ORIGINAL QUOTATION

Quote No:	11081	Sender's Fax:	613-226-2802
File:		Receiver's Fax:	714-557-5989
To:	Microsemi Corporation	Receiver's Phone:	949-683-9060 (cell)
			714-979-8220 ext 350
		Date:	June 14, 2002
Attn:	Robert Martin	Number of pages:	2, including cover
Subject:	Price and delivery quotation		

1) Following our telephone conversation of June 13, 2002, I am pleased to quote as follows:

Quote Number: 11081A

Model designation: AVRF-2-B-PN-MSA1

Output amplitude: 0 to \pm 200 Volts to 50 Ohms

Output pulse width: 100 ns to 5 us

Rise time: $\leq 2 \text{ ns}$

Fall time: ≤ 2 ns (particular attention to be given to the falling edge to

reduce the spurious and to reduce fall time)

GPIB control: Yes

Other: See standard AVRF-2-B. These units now include a

cooling fan.

Price: \$9,898.00 US, FOB destination.

Delivery: 60 days, after receipt of order.

2) I am also pleased to quote as follows for a special purpose bias insertion unit designed for use with model AVRF-2-B-MSA1.

Quote Number: 11081B

Model designation: AVR-TD-MSA

Pulse Width Range: 100 ns to 5 us

Rise time: $\leq 2 \text{ ns}$

Max Bias Voltage: \pm 100 VDC

Max Bias Current: 10 mA

Max Pulse Amplitude: \pm 200 Volts to 50 Ohms

Pulse Connectors: SMA

Dc Connectors: Solder Terminal

Other: See standard AVX-TD

Price: \$1,298.00 US, FOB destination.

Delivery: 60 days, after receipt of order.

3) Thank you for your interest in our products. Please call or email me if you require any further information.

Regards,

Dr. Walter Chudobiak Chief Engineer

WC:dw

INSTALLATION

VISUAL CHECK

After unpacking the instrument, examine to ensure that it has not been damaged in shipment. Visually inspect all connectors, knobs, liquid crystal displays (LCDs), and the handles. Confirm that a power cord, a GPIB cable, and two instrumentation manuals (this manual and the "OP1B Interface Programming Manual") are with the instrument. If the instrument has been damaged, file a claim immediately with the company that transported the instrument.

PLUGGING IN THE INSTRUMENT

Examine the rear of the instrument. There will be a male power receptacle, a fuse holder and the edge of the power selector card visible. Confirm that the power selector card is in the correct orientation.

For AC line voltages of 110-120V, the power selector card should be installed so that the "120" marking is visible from the rear of the instrument, as shown below:

For AC line voltages of 220-240V, the power selector card should be installed so that the "240" marking is visible from the rear of the instrument, as shown below:

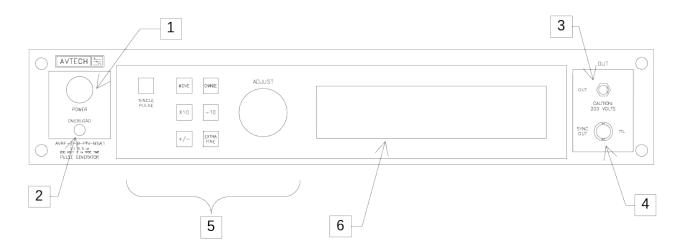
If it is not set for the proper voltage, remove the fuse and then grasp the card with a pair of pliers and remove it. Rotate horizontally through 180 degrees. Reinstall the card and the correct fuse.

In the 120V setting, a 1.0A slow blow fuse is required. In the 240V setting, a 0.5A slow blow fuse is required.

LABVIEW DRIVERS

A LabVIEW driver for this instrument is available for download on the Avtech web site, at http://www.avtechpulse.com/labview. A copy is also available in National Instruments' Instrument Driver Library at http://www.natinst.com/.

FRONT PANEL CONTROLS



- 1. <u>POWER Switch</u>. The POWER push button switch applies AC prime power to the primaries of the transformer, turning the instrument on. The push button lamp (#382 type) is connected to the internal +15V DC supply.
- 2. OVERLOAD. The AVRF-2-B-PN-MSA1 is protected in its internal software against conflicting or dangerous settings. As an additional protective measure, an automatic overload circuit exists, which controls the front panel overload light. If the unit is overloaded (by operating at an exceedingly high duty cycle or by operating into a very low impedance), the protective circuit will turn the output of the instrument OFF and turn the indicator light ON. The light will stay ON (i.e. output OFF) for about 5 seconds after which the instrument will attempt to turn ON (i.e. light OFF) for about 1 second. If the overload condition persists, the instrument will turn OFF again (i.e. light ON) for another 5 seconds. If the overload condition has been removed, the instrument will turn on and resume normal operation.

This indicator may come on briefly at start-up. This is not a cause for concern.

3. <u>OUT CONNECTOR</u>. This SMA connector provides the main output signal, into load impedances of 50Ω or higher.

CAUTION:

Model AVRF-2-B-PN-MSA1 requires a 50Ω load, and may be damaged if operated into a load other than 50Ω .

The unit may be damaged if a DC potential is applied to the output. A blocking capacitor must always be employed when pulsing biased loads.

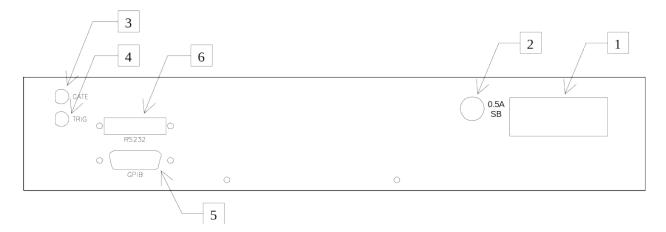
4. <u>SYNC OUT</u>. This connector supplies a SYNC output that can be used to trigger other equipment, particularly oscilloscopes. This signal leads (or lags) the main output by a duration set by the "DELAY" controls and has an approximate amplitude of +3 Volts to $R_L > 1$ K with a pulse width of approximately 200 ns.

5. KEYPAD.

Control Name	Function
MOVE	This moves the arrow pointer on the display.
CHANGE	This is used to enter the submenu, or to select the operating
	mode, pointed to by the arrow pointer.
×10	If one of the adjustable numeric parameters is displayed, this
	increases the setting by a factor of ten.
÷10	If one of the adjustable numeric parameters is displayed, this
	decreases the setting by a factor of ten.
+/-	If one of the adjustable numeric parameters is displayed, and
	this parameter can be both positive or negative, this changes the
	sign of the parameter.
EXTRA FINE	This changes the step size of the ADJUST knob. In the extra-
	fine mode, the step size is twenty times finer than in the normal
	mode. This button switches between the two step sizes.
ADJUST	This large knob adjusts the value of any displayed numeric
	adjustable values, such as frequency, pulse width, etc. The
	adjust step size is set by the "EXTRA FINE" button.
	When the main menu is displayed, this knob can be used to
	move the arrow pointer.

6. <u>LIQUID CRYSTAL DISPLAY (LCD)</u>. This LCD is used in conjunction with the keypad to change the instrument settings. Normally, the main menu is displayed, which lists the key adjustable parameters and their current values. The "OP1B Interface Programming Manual" describes the menus and submenus in detail.

REAR PANEL CONTROLS



1. <u>AC POWER INPUT</u>. A three-pronged recessed male connector is provided on the back panel for AC power connection to the instrument. Also contained in this assembly is a slow-blow fuse and a removable card that can be removed and repositioned to switch between 120V AC in and 240V AC in.

For AC line voltages of 110-120V, the power selector card should be installed so that the "120" marking is visible from the rear of the instrument.

For AC line voltages of 220-240V, the power selector card should be installed so that the "240" marking is visible from the rear of the instrument.

If it is not set for the proper voltage, remove the fuse and then grasp the card with a pair of pliers and remove it. Rotate horizontally through 180 degrees. Reinstall the card and the correct fuse.

In the 120V setting, a 1.0A slow blow fuse is required. In the 240V setting, a 0.5A slow blow fuse is required. See the "Installation" section for more details.

- 2. <u>0.5A SB</u>. This fuse protects the output stage if the output duty cycle rating is exceeded.
- 3. <u>GATE</u>. This TTL-level (0 and +5V) logic input can be used to gate the triggering of the instrument. This input can be either active high or active low, depending on the front panel settings or programming commands. (The instrument triggers normally when this input is unconnected). When set to active high mode, this input is pulled-down to ground by a 1 k Ω resistor. When set to active low mode, this input is pulled-up to +5V by a 1 k Ω resistor.
- 4. TRIG. This TTL-level (0 and +5V) logic input can be used to trigger the instrument, if the instrument is set to triggering externally. The instrument triggers on the rising edge of this input. The input impedance of this input is 1 k Ω . (Depending on the

length of cable attached to this input, and the source driving it, it may be desirable to add a coaxial 50 Ohm terminator to this input to provide a proper transmission line termination. The Pasternack (www.pasternack.com) PE6008-50 BNC feed-thru 50 Ohm terminator is suggested for this purpose.)

When triggering externally, the instrument can be set such that the output pulse width tracks the pulse width on this input, or the output pulse width can be set independently.

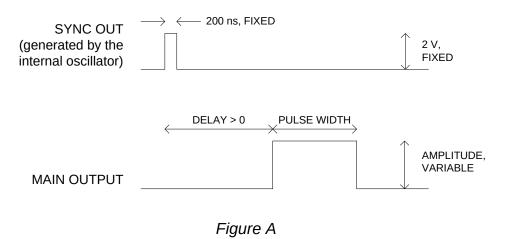
- 5. <u>GPIB Connector</u>. A standard GPIB cable can be attached to this connector to allow the instrument to be computer-controlled. See the "OP1B Interface Programming Manual" for more details on GPIB control.
- 6. <u>RS-232 Connector</u>. A standard serial cable with a 25-pin male connector can be attached to this connector to allow the instrument to be computer-controlled. See the "OP1B Interface Programming Manual" for more details on RS-232 control.

GENERAL INFORMATION

BASIC PULSE CONTROL

This instrument can be triggered by its own internal clock or by an external TTL trigger signal. In either case, two output channels respond to the trigger: OUT and SYNC. The OUT channel is the signal that is applied to the load. Its amplitude and pulse width are variable. The SYNC pulse is a fixed-width TTL-level reference pulse used to trigger oscilloscopes or other measurement systems. When the delay is set to a positive value the SYNC pulse precedes the OUT pulse. When the delay is set to a negative value the SYNC pulse follows the OUT pulse.

These pulses are illustrated below, assuming internal triggering and a positive delay:



If the delay is negative, the order of the SYNC and OUT pulses is reversed:

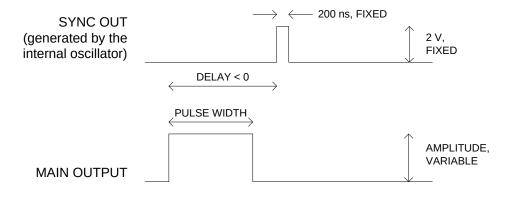
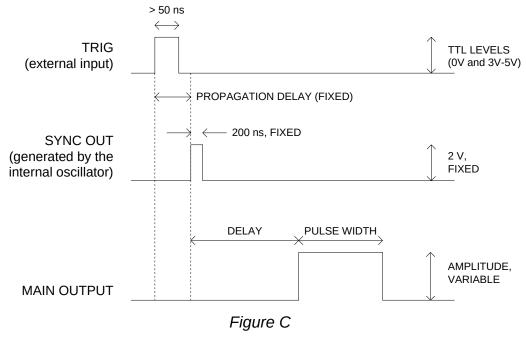


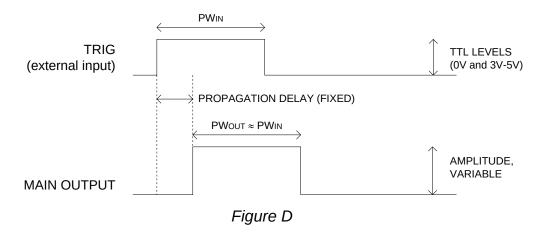
Figure B

The next figure illustrates the relationship between the signals when an external TTL-level trigger is used:



As before, if the delay is negative, the order of the SYNC and OUT pulses is reversed.

The last figure illustrates the relationship between the signal when an external TTL-level trigger is used in the $PW_{IN}=PW_{OUT}$ mode. In this case, the output pulse width equals the external trigger's pulse width (approximately), and the delay circuit is bypassed:



The delay, pulse width, and frequency (when in the internal mode), of the OUT pulse can be varied with front panel controls or via the GPIB or RS-232 computer interfaces.

TRIGGER MODES

This instrument has four trigger modes:

- Internal Trigger: the instrument controls the trigger frequency, and generates the clock internally.
- External Trigger: the instrument is triggered by an external TTL-level clock on the back-panel TRIG connector.
- Manual Trigger: the instrument is triggered by the front-panel "SINGLE PULSE" pushbutton.
- Hold Trigger: the instrument is set to not trigger at all.

These modes can be selected using the front panel trigger menu, or by using the appropriate programming commands. (See the "OP1B Interface Programming Manual" for more details.)

PULSE WIDTH MODES

This instrument has two pulse width modes:

- Normal: the instrument controls the output pulse width.
- PW_{IN}=PW_{OUT}: the output pulse width equals the pulse width of the trigger signal on the "TRIG" connector. The instrument must be in the external trigger mode.

These modes can be selected using the front panel pulse width menu, or by using the appropriate programming commands. (See the "OP1B Interface Programming Manual" for more details.)

GATING MODES

Triggering can be suppressed by a TTL-level signal on the rear-panel GATE connector. The instrument can be set to stop triggering when this input high or low, using the front-panel gate menu or the appropriate programming commands. This input can also be set to act synchronously or asynchronously. When set to asynchronous mode, the GATE will disable the output immediately. Output pulses may be truncated. When set to synchronous mode, the output will complete the full pulse width if the output is high, and then stop triggering. No pulses are truncated in this mode.

TOP COVER REMOVAL

The interior of the instrument may be accessed by removing the four Phillips screws on the top panel. With the four screws removed, the top cover may be slid back (and off).

ELECTROMAGNETIC INTERFERENCE

To prevent electromagnetic interference with other equipment, all used outputs should be connected to shielded 50Ω loads using shielded 50Ω coaxial cables. Unused outputs should be terminated with shielded 50Ω BNC terminators or with shielded BNC dust caps, to prevent unintentional electromagnetic radiation. All cords and cables should be less than 3m in length.

RACK MOUNTING

A rack mounting kit is available. The -R5 rack mount kit may be installed after first removing the one Phillips screw on the side panel adjacent to the front handle.

OPERATIONAL CHECK

This section describes a sequence to confirm the basic operation of the instrument. It should be performed after receiving the instrument. It is a useful learning exercise as well.

Before proceeding with this procedure, finish reading this instruction manual thoroughly. Then read the "Local Control" section of the "OP1B Interface Programming Manual" thoroughly. The "Local Control" section describes the front panel controls used in this operational check - in particular, the MOVE, CHANGE, and ADJUST controls.

- 1. Connect a cable from the SYNC OUT connector to the TRIG input of an oscilloscope. The bandwidth capability of components and instruments used to display the pulse generator output signal (attenuators, cables, connectors, etc.) should exceed 500 MHz. Connect a 4W (or higher) 50Ω load to the OUT connector and place the scope probe across this load. (CAUTION: This unit requires a 50 Ohm load and it may be damaged if operated into a load other than 50 Ohms.) Set the oscilloscope to trigger externally with the vertical setting at 50 Volts/div and the horizontal setting at 1 us/div.
- 2. Turn on the AVRF-2-B-PN-MSA1. The main menu will appear on the LCD.
- 3. To set the AVRF-2-B-PN-MSA1 to trigger from the internal clock at a PRF of 1 kHz:
 - a) The arrow pointer should be pointing at the frequency menu item. If it is not, press the MOVE button until it is.
 - b) Press the CHANGE button. The frequency submenu will appear. Rotate the ADJUST knob until the frequency is set at 1 kHz.
 - c) The arrow pointer should be pointing at the "Internal" choice. If it is not, press MOVE until it is.
 - d) Press CHANGE to return to the main menu.
- 4. To set the delay to 1 μ s:
 - a) Press the MOVE button until the arrow pointer is pointing at the delay menu item.
 - b) Press the CHANGE button. The delay submenu will appear. Rotate the ADJUST knob until the delay is set at $1 \mu s$.

- c) The arrow pointer should be pointing at the "Normal" choice. If it is not, press MOVE until it is.
- d) Press CHANGE to return to the main menu.
- 5. To set the pulse width to 1 μ s:
 - a) Press the MOVE button until the arrow pointer is pointing at the pulse width menu item.
 - b) Press the CHANGE button. The pulse width submenu will appear. Rotate the ADJUST knob until the pulse width is set at 1 µs.
 - c) The arrow pointer should be pointing at the "Normal" choice. If it is not, press MOVE until it is.
 - d) Press CHANGE to return to the main menu.
- 6. At this point, nothing should appear on the oscilloscope.
- 7. To enable the output:
 - a) Press the MOVE button until the arrow pointer is pointing at the output menu item.
 - b) Press the CHANGE button. The output submenu will appear.
 - c) Press MOVE until the arrow pointer is pointing at the "ON" choice.
 - d) Press CHANGE to return to the main menu.
- 8. To change the output amplitude:
 - a) Press the MOVE button until the arrow pointer is pointing at the amplitude menu item.
 - b) Press the CHANGE button. The amplitude submenu will appear. Rotate the ADJUST knob until the amplitude is set at +200V.
 - c) Observe the oscilloscope. You should see 1 µs wide, +200V pulses.
 - d) Rotate the ADJUST knob. The amplitude as seen on the oscilloscope should vary. Set it at +200V.
 - e) Press CHANGE to return to the main menu.

- 9. Try varying the pulse width, by repeating step (5). As you rotate the ADJUST knob, the pulse width on the oscilloscope will change. It should agree with the displayed value. Stay below 0.5% duty cycle.
- 10. To change the output amplitude polarity:
 - a) Press the MOVE button until the arrow pointer is pointing at the amplitude menu item.
 - b) Press the CHANGE button. The amplitude submenu will appear.
 - c) Press the "+/-" button. The amplitude as seen on the oscilloscope should become negative.
 - d) Press CHANGE to return to the main menu.

This completes the operational check.

PROGRAMMING YOUR PULSE GENERATOR

KEY PROGRAMMING COMMANDS

The "OP1B Interface Programming Manual" describes in detail how to connect the pulse generator to your computer, and the programming commands themselves. A large number of commands are available; however, normally you will only need a few of these. Here is a basic sample sequence of commands that might be sent to the instrument after power-up:

*rst (resets the instrument) (selects internal triggering) trigger:source internal (sets the frequency to 1000 Hz) frequency 1000 Hz pulse:width 500 ns (sets the pulse width to 500 ns) pulse:delay 20 ns (sets the delay to 20 ns) (sets the amplitude to +150 V)

volt:ampl 150

output on (turns on the output)

For triggering a single event, this sequence would be more appropriate:

(resets the instrument) *rst (turns off all triggering) trigger:source hold

pulse:width 500 ns (sets the pulse width to 500 ns)

output on (turns on the output)

volt:ampl -150 (sets the amplitude to -150 V)

trigger:source immediate (generates a single non-repetitive trigger event)

trigger:source hold (turns off all triggering) (turns off the output) output off

To set the instrument to trigger from an external TTL signal applied to the rear-panel TRIG connector, use:

*rst (resets the instrument) (selects internal triggering) trigger:source external pulse:width 500 ns (sets the pulse width to 500 ns)

(sets the delay to 1 us) pulse:delay 1 us

(sets the amplitude to +150 V) volt:ampl 150

(turns on the output) output on

To set the instrument to trigger from an external TTL signal applied to the rear-panel TRIG connector, and to have the output pulse width track the trigger pulse width, use:

```
*rst (resets the instrument) trigger:source external (selects internal triggering) pulse:width in (sets the pulse width to PW_{IN} = PW_{OUT} \mod e) volt:ampl 150 (sets the amplitude to +150 V) output on (turns on the output)
```

These commands will satisfy 90% of your programming needs.

ALL PROGRAMMING COMMANDS

For more advanced programmers, a complete list of the available commands is given below. These commands are described in detail in the "OP1B Interface Programming Manual". (Note: this manual also includes some commands that are not implemented in this instrument. They can be ignored.)

<u>Keyword</u>	<u>Parameter</u>	Notes
LOCAL		
OUTPut:	E0 10000	
:LOAD :[STATe]	50 10000 <boolean value=""></boolean>	
:PROTection	\boolean value>	
:TRIPped?		[query only]
REMOTE		[daery erny]
[SOURce]:		
:FREQuency		
[:CW FIXed]	<numeric value=""></numeric>	
[SOURce]:		
:PULSe		
:PERiod	<numeric value=""></numeric>	
:WIDTh :DCYCle	<numeric value=""> IN <numeric value=""></numeric></numeric>	
:HOLD	WIDTh DCYCle	
:DELay	<numeric value=""></numeric>	
:DOUBle	Transcrio Value	
[:STATE]	<boolean value=""></boolean>	
:DELay	<numeric value=""></numeric>	
:GATE		
:TYPE	ASYNC SYNC	
:LEVel	HIgh LOw	
[SOURce]:		
:VOLTage [:LEVel]		
[:LEVer] [:IMMediate]		
[:MMPLitude]	<numeric value=""></numeric>	
:PROTection		
:TRIPped?		[query only]
STATUS:		
:OPERation		
:[EVENt]?		[query only, always returns "0"]

:CONDition? :ENABle :QUEStionable	<numeric value=""></numeric>	[query only, always returns "0"] [implemented but not useful]
:[EVENt]? :CONDition? :ENABle SYSTem: :COMMunicate :GPIB :ADDRess :SERial :CONTrol	<numeric value=""></numeric>	[query only, always returns "0"] [query only, always returns "0"] [implemented but not useful]
	<numeric value=""></numeric>	
:RTS	ON IBFull RFR	
:[RECeive] :BAUD :BITS	1200 2400 4800 9600 7 8	
:ECHO :PARity	<boolean value=""></boolean>	
:[TYPE] :SBITS	EVEN ODD NONE 1 2	
:ERRor :[NEXT]? :COUNT? :VERSion?		[query only] [query only] [query only]
TRIGger:	INITawallEVTawallN	
:SOURce *CLS		IANual HOLD IMMediate [no query form]
*ESE *ESR? *IDN? *OPC *SAV *RCL *RST *SRE *STB?	<numeric value=""></numeric>	[query only] [query only]
	0 1 2 3 0 1 2 3	[no query form] [no query form] [no query form]
	<numeric value=""></numeric>	[query only]
*TST? *WAI		[query only] [no query form]

REPAIR PROCEDURES

In the event of an instrument malfunction, it is most likely that the rear panel 0.5A SB fuse or one of the output switching elements (SL4AT) may have failed due to an output short circuit condition or to a high duty cycle condition. The switching elements may be accessed by removing the cover plate on the bottom side of the instrument. NOTE: First turn off the prime power. The elements may be removed from their sockets by means of a needle nosed pliers. The SL4AT is a selected MOSFET power transistor in a TO-220 packages and may be checked on a curve tracer. If defective, replacement units should be ordered directly from Avtech. When replacing the SL4AT switching elements, take care to ensure that the short lead (of the three leads) is adjacent to the black dot on the chassis.

PERFORMANCE CHECK SHEET